



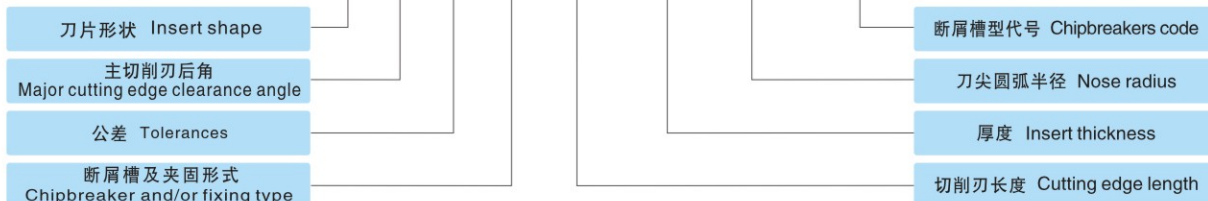
# ISO车削用刀型号表示规则

ISO-Indexable Turning insert code key

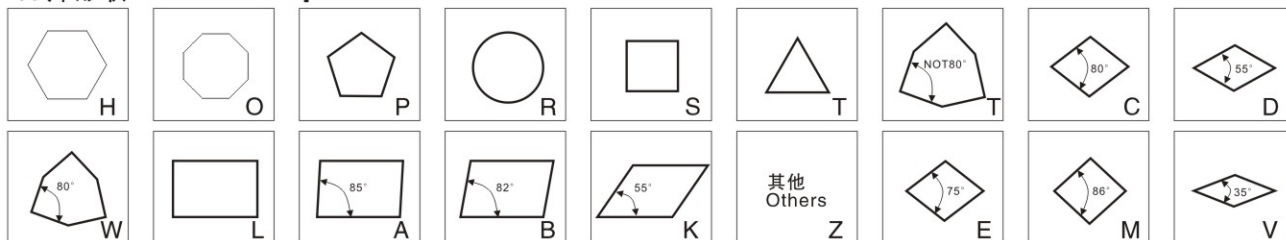
## 范例 Example

内切圆 Inscribed circle diameter							厚度 Thickness						刀尖圆弧半径 Nose radius							
代号(英制) Code(inch)	2	3	4	5	6	8	代号(英制) Code(inch)	2	3	4	5	6	代号(英制) Code(inch)	0	1	2	3	4	5	6
内切圆直径(mm) Inscribed circle diameter	6.35	9.525	12.7	15.875	19.05	25.4	厚度(mm) Thickness	3.18	4.76	6.35	7.94	9.52	刀尖圆弧半径(mm) Nose radius	0.2	0.4	0.8	1.2	1.6	2.0	2.4

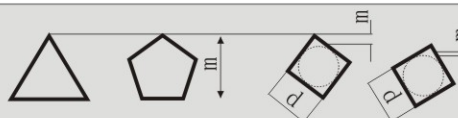
4 3 2 (inch)  
TNMG220408-DM (ISO)



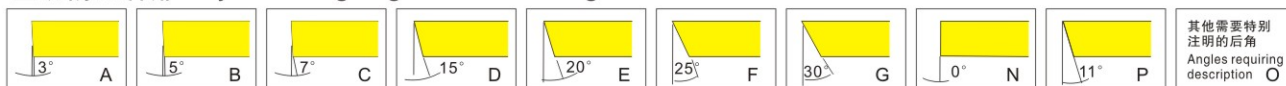
## 刀片形状 Insert shape



d. 内切圆直径 D. Theoretical diameter of inscribed circle  
s. 刀片厚度 s. Insert thickness  
M. 见图例 m. See Fig.



## 主切削刃后角 Major cutting edge Clearance angle



## 公差 Tolerances, mm/inch

级别符号 Letter Symbol	公差 Tolerances in mm			公差 · 英寸 Tolerances in inches		
	m	s	d	m	s	d
A	±0.005	±0.025	±0.025	±0.0002	±0.001	±0.0010
F	±0.005	±0.025	±0.013	±0.0002	±0.001	±0.0005
C	±0.013	±0.025	±0.025	±0.0005	±0.001	±0.0010
H	±0.013	±0.025	±0.013	±0.0005	±0.001	±0.0005
E	±0.025	±0.025	±0.025	±0.0010	±0.001	±0.0010
G	±0.025	±0.13	±0.025	±0.0010	±0.005	±0.0010
J	±0.005	±0.025	±0.05 ±0.13	±0.0002	±0.001	±0.002 ±0.005
K	±0.013	±0.025	±0.05 ±0.13	±0.0005	±0.001	±0.002 ±0.005
L	±0.025	±0.025	±0.05 ±0.13	±0.0010	±0.001	±0.002 ±0.005
M	±0.08 ±0.018	±0.13	±0.05 ±0.13	±0.003 ±0.007	±0.005	±0.002 ±0.005
N	±0.08 ±0.018	±0.025	±0.05 ±0.13	±0.003 ±0.007	±0.001	±0.002 ±0.005
U	±0.013 ±0.38	±0.13	±0.08 ±0.25	±0.005 ±0.015	±0.005	±0.003 ±0.010

关于H,O,P,S,T,C,E,M,W,R,V,D型刀片，取决于刀片尺寸，参看下表。  
Varies depending on the insert size for insert shapes H, O, P, S, T, C, E, M, W, R, V and D See table below  
刀片形状H,O,P,S,T,C,E,M,W,R insert shape H, O, P, S, T, C, E, M, W, R



内切圆直径d Inscribed circle diameter		公差m Tolerances for M				公差d Tolerances for d			
		级别M ClassM	级别U ClassU	级别M ClassM	级别U ClassU	级别M.J.K.L ClassM.J.K.L	级别U ClassU	级别M ClassM	级别U ClassU
(mm)	in	(mm)	in	(mm)	in	(mm)	in	(mm)	in
6.35	0.250	±0.08	±0.003	±0.13	±0.005	±0.05	±0.002	±0.08	±0.003
9.525(10)	0.375	±0.08	±0.003	±0.13	±0.005	±0.05	±0.002	±0.08	±0.003
12.7(12.)	0.500	±0.13	±0.005	±0.20	±0.008	±0.08	±0.003	±0.13	±0.005
15.875(16)	0.625	±0.15	±0.006	±0.27	±0.011	±0.10	±0.004	±0.18	±0.007
19.05(20)	0.750	±0.15	±0.006	±0.27	±0.011	±0.10	±0.004	±0.18	±0.007
25.4	1.000	±0.18	±0.007	±0.38	±0.015	±0.13	±0.005	±0.25	±0.010

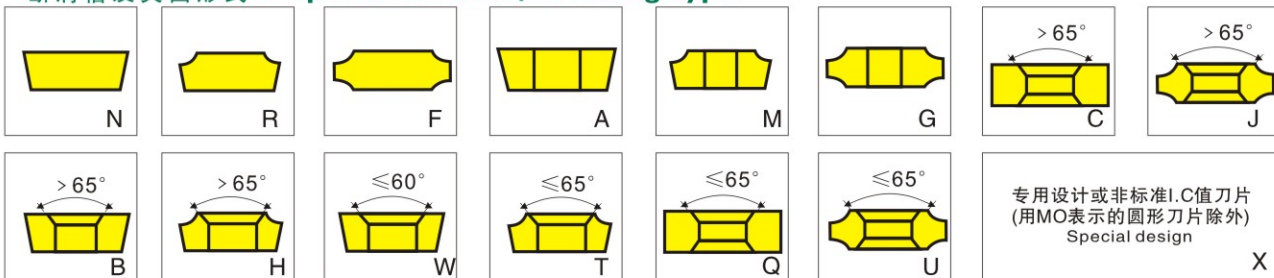
### 刀片形状D Insert shape D

内切圆直径d Inscribed circle diameter		公差m Tolerance for m		公差d Tolerance for d	
(mm)	(in)	(mm)	(in)	(mm)	(in)
6.35	0.250	±0.11	±0.004	±0.005	±0.002
9.525	0.375	±0.11	±0.004	±0.005	±0.002
12.70	0.500	±0.15	±0.006	±0.08	±0.003
15.875	0.625	±0.18	±0.007	±0.10	±0.004
19.05	0.750	±0.18	±0.007	±0.10	±0.004

### 刀片形状V Insert shape V

内切圆直径d Inscribed circle diameter		公差m Tolerance for m		公差d Tolerance for d	
(mm)	(in)	(mm)	(in)	(mm)	(in)
6.35	0.250	±0.15	±0.006	±0.05	±0.002
9.525	0.375	±0.15	±0.006	±0.05	±0.002
12.70	0.500	±0.20	±0.008	±0.08	±0.003
15.875	0.625	±0.27	±0.011	±0.10	±0.004
19.05	0.750	±0.27	±0.011	±0.10	±0.004

### 断屑槽及夹固形式 Chipbreaker and /or fixing type



### 厚度(mm) Insert thickness(mm)

单位: mm	00s=0.79	02s=2.38	04s=4.76	06s=6.35	T9s=9.72
	T0s=0.99	T2s=2.58	T4s=4.96	T6s=6.75	11s=11.11
	01s=1.59	03s=3.18	05s=5.56	07s=7.94	12s=12.70
	T1s=1.98	T3s=3.97	T5s=5.95	09s=9.52	

### 切削刃长度(mm) Cutting edge length(mm)

ic mm	ic inch	C	D	R	S	T	V	W	K
3.97	5/32"					06			
5.0				05					
5.56	7/32"					09			
6.0				06					
6.35	1/4"	06	07			11	11		
8.0				08					
9.525	3/8"	09	11	09	09	16	16	06	16*)
10.0				10					
12.0				12					
12.7	1/2"	12	15	12	12	22	22	08	
15.875	5/8"	16		15	15	27			
16.0			19	16					
19.05	3/4"	19		19	19	33			
20.0				20					
25.0	1"	25	25	25					
25.4				25	25				
31.75				31					
32				32					

### 刀尖圆弧半径 Nose radius, rmm

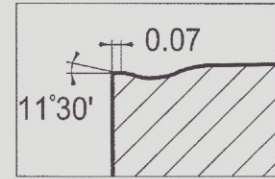
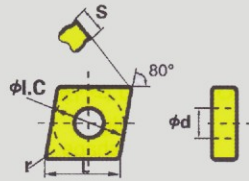
圆弧 r	Radius
	00
	02-0.2
	04-0.4
	08-0.8
	12-1.2
	16-1.6
	20-2.0
	24-2.4
	32-3.2
	X-其他

Mo-公制圆形刀片

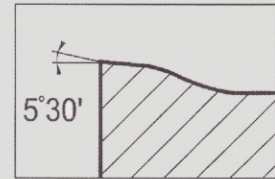
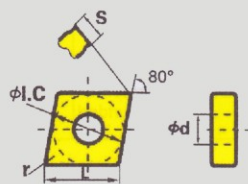
### 断屑槽型代号 Chipbreakers code

表示刀片加工切削特点和断屑槽型  
Position 10 indicates the cutting properties & chipbreakers of inserts

B



Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
CNMG	090304-FT	321-FB	9.7	9.525	3.18	3.81	0.4	●	●			●				●	●					●
	090308-FT	322-FB	9.7	9.525	3.18	3.81	0.8	●	●			●				●	●					●
	120404-FT	431-FB	12.9	12.7	4.76	5.16	0.4	●	●			●				●	●					●
	120408-FT	432-FB	12.9	12.7	4.76	5.16	0.8	●	●			●				●	●					●
	120412-FT	433-FB	12.9	12.7	4.76	5.16	1.2			●	●		●				●	●			●	
	160608-FT	542-FB	16.1	15.88	6.35	6.35	0.8	●	●			●				●	●					●
	160612-FT	543-FB	16.1	15.88	6.35	6.35	1.2			●	●		●				●	●			●	



Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
CNMG	090304-MJ	321-MJ	9.7	9.525	3.18	3.81	0.4	●	●			●				●	●					●
	090308-MJ	322-MJ	9.7	9.525	3.18	3.81	0.8	●	●			●				●	●					●
	090312-MJ	323-MJ	9.7	9.525	3.18	3.81	1.2			●	●		●				●	●			●	
	120404-MJ	431-MJ	12.9	12.7	4.76	5.16	0.4	●	●			●				●	●					●
	120408-MJ	432-MJ	12.9	12.7	4.76	5.16	0.8	●	●			●				●	●					●
	120412-MJ	433-MJ	12.9	12.7	4.76	5.16	1.2			●	●		●				●	●			●	
	120416-MJ	434-MJ	12.9	12.7	4.76	5.16	1.6			●	●		●				●	●			●	
	160608-MJ	542-MJ	16.1	15.875	6.35	6.35	0.8	●	●			●				●	●					●
	160612-MJ	543-MJ	16.1	15.875	6.35	6.35	1.2			●	●		●				●	●			●	
	160616-MJ	544-MJ	16.1	15.875	6.35	6.35	1.6			●	●		●				●	●			●	
	190608-MJ	642-MJ	19.3	19.05	6.35	7.94	0.8	●	●			●				●	●					●
	190612-MJ	643-MJ	19.3	19.05	6.35	7.94	1.2			●	●		●				●	●			●	
	190616-MJ	644-MJ	19.3	19.05	6.35	7.94	1.6			●	●		●				●	●			●	

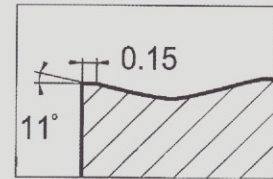
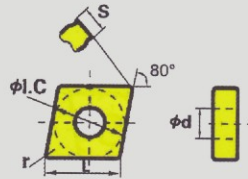
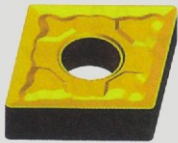
D



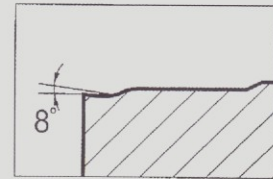
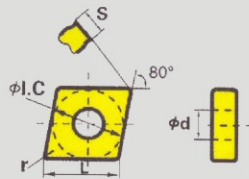
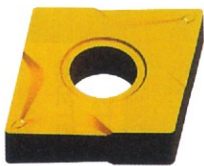


# 常用车削刀片

General turning inserts

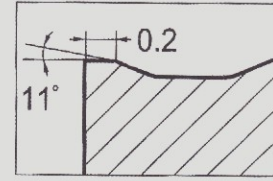
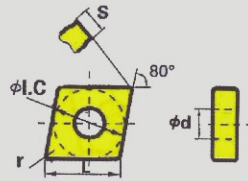


Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
CNMG	090304-CJ	321-CJ	9.7	9.525	3.18	3.81	0.4	●	●			●				●		●				●
	090308-CJ	322-CJ	9.7	9.525	3.18	3.81	0.8	●	●			●				●		●				●
	090312-CJ	323-CJ	9.7	9.525	3.18	3.81	1.2			●	●		●					●	●		●	
	120404-CJ	431-CJ	12.9	12.7	4.76	5.16	0.4	●	●			●				●		●				●
	120408-CJ	432-CJ	12.9	12.7	4.76	5.16	0.8	●	●			●				●		●				●
	120412-CJ	433-CJ	12.9	12.7	4.76	5.16	1.2			●	●		●					●	●		●	
	120416-CJ	434-CJ	12.9	12.7	4.76	5.16	1.6			●	●		●					●	●		●	
	160608-CJ	542-CJ	16.1	15.875	6.35	6.35	0.8	●	●			●				●		●				●
	160612-CJ	543-CJ	16.1	15.875	6.35	6.35	1.2			●	●		●					●	●		●	
	160616-CJ	544-CJ	16.1	15.875	6.35	6.35	1.6			●	●		●					●	●		●	
	190608-CJ	642-CJ	19.3	19.05	6.35	7.94	0.8	●	●			●				●		●				●
	190612-CJ	643-CJ	19.3	19.05	6.35	7.94	1.2			●	●		●					●	●		●	
	190616-CJ	644-CJ	19.3	19.05	6.35	7.94	1.6			●	●		●					●	●		●	

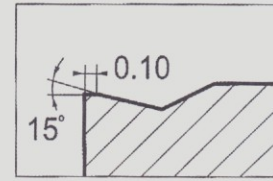
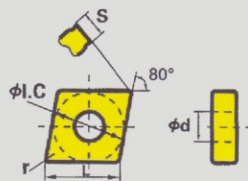


Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
CNMG	090304-NN	321-NN	9.7	9.525	3.18	3.81	0.4	●	●			●				●		●				●
	120404-NN	431-NN	12.9	12.7	5.16	5.16	0.4	●	●			●				●		●				●
	160604-NN	541-NN	16.1	15.875	6.35	6.35	0.4	●	●			●				●		●				●





Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
CNMG	090308-JM	322-JM	9.7	9.525	3.18	3.81	0.8	●	●			●				●	●					●
	120408-JM	432-JM	12.9	12.7	4.76	5.16	0.8	●	●			●				●	●					●
	160608-JM	542-JM	16.1	15.875	6.35	6.35	0.8	●	●			●				●	●					●



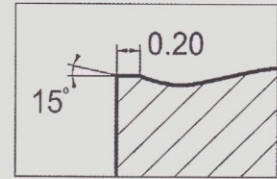
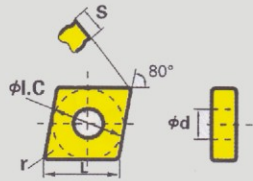
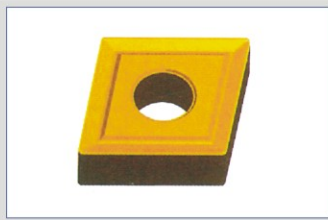
Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
CNMG	090304-HJ	321-HJ	9.7	9.525	3.18	3.81	0.4	●	●			●				●	●					●
	120404-HJ	431-HJ	12.9	12.7	4.76	5.16	0.4	●	●			●				●	●					●
	120408-HJ	432-HJ	12.9	12.7	4.76	5.16	0.8	●	●			●				●	●					●
	160608-HJ	542-HJ	16.1	15.875	6.35	6.35	0.8	●	●			●				●	●					●

D

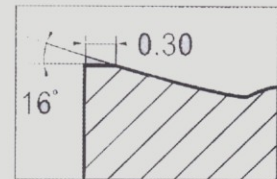
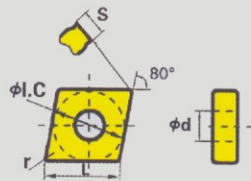


# 常用车削刀片

General turning inserts



Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
CNMG	120404-V	431	12.9	12.7	4.76	5.16	0.4	●	●			●				●		●				●
	120408-V	432	12.9	12.7	4.76	5.16	0.8	●	●			●				●		●				●
	120412-V	433	12.9	12.7	4.76	5.16	1.2			●	●		●					●	●		●	
	120416-V	434	12.9	12.7	4.76	5.16	1.6			●	●		●					●	●		●	
	160608-V	542	16.1	15.875	6.35	6.35	0.8	●	●			●				●		●				●
	160612-V	543	16.1	15.875	6.35	6.35	1.2			●	●		●					●	●		●	
	160616-V	544	16.1	15.875	6.35	6.35	1.6			●	●		●					●	●		●	
	190608-V	642	19.3	19.05	6.35	7.94	0.8	●	●			●				●		●				●
	190612-V	643	19.3	19.05	6.35	7.94	1.2			●	●		●					●	●		●	
190616-V	644	19.3	19.05	6.35	7.94	1.6			●	●		●					●	●		●		



Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
CNMM	120408-RJ	432-RJ	12.9	12.7	4.76	5.16	0.8	●	●			●				●		●				●
	120412-RJ	433-RJ	12.9	12.7	4.76	5.16	1.2			●	●		●					●	●		●	
	120416-RJ	434-RJ	12.9	12.7	4.76	5.16	1.6			●	●		●					●	●		●	
	160608-RJ	542-RJ	16.1	15.875	6.35	6.35	0.8	●	●			●				●		●				●
	160612-RJ	543-RJ	16.1	15.875	6.35	6.35	1.2			●	●		●					●	●		●	
	160616-RJ	544-RJ	16.1	15.875	6.35	6.35	1.6			●	●		●					●	●		●	
	190612-RJ	643-RJ	19.3	19.05	6.35	7.94	1.2			●	●		●					●	●		●	
	190616-RJ	644-RJ	19.3	19.05	6.35	7.94	1.6			●	●		●					●	●		●	
	190624-RJ	646-RJ	19.3	19.05	6.35	7.94	2.4			●	●		●					●	●		●	

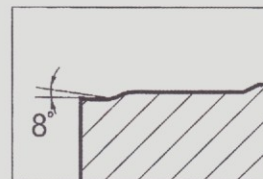
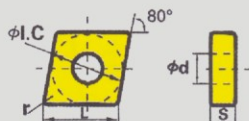






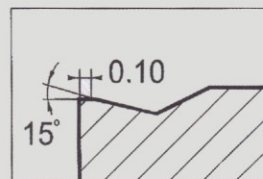
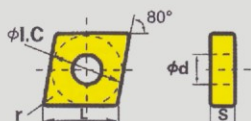
# 常用车削刀片

General turning inserts

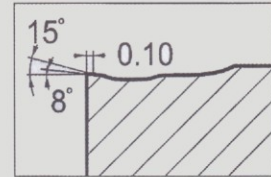
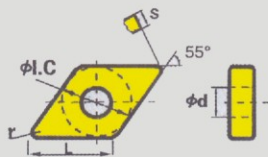


Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
CNMG	090304-NN	321-NN	9.7	9.525	3.18	3.81	0.4	●	●			●			●	●						●
	120404-NN	421-NN	12.9	12.7	4.76	5.16	0.4	●	●			●			●	●						●
	160404-NN	541-NN	16.1	15.875	6.35	6.35	0.4	●	●			●			●	●						●

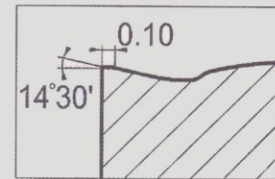
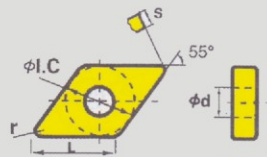
D



Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
CNMM	090304-HJ	321-HJ	9.7	9.525	3.18	3.81	0.4	●	●			●			●	●						●
	120404-HJ	431-HJ	12.9	12.7	4.76	5.16	0.4	●	●			●			●	●						●
	120408-HJ	432-HJ	12.9	12.7	4.76	5.16	0.8	●	●			●			●	●						●
	160608-HJ	542-HJ	16.1	15.875	6.35	6.35	0.8	●	●			●			●	●						●



Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
DNMG	110404-FJ	331-FJ	11.6	9.525	4.76	3.81	0.4	●	●			●				●	●					●
	110408-FJ	332-FJ	11.6	9.525	4.76	3.81	0.8	●	●			●				●	●					●
	110412-FJ	333-FJ	11.6	9.525	4.76	3.81	1.2			●	●		●				●	●			●	
	150404-FJ	431-FJ	15.5	12.7	4.76	5.16	0.4	●	●			●				●	●					●
	150408-FJ	432-FJ	15.5	12.7	4.76	5.16	0.8	●	●			●				●	●					●
	150604-FJ	441-FJ	15.5	12.7	6.35	5.16	0.4	●	●			●				●	●					●
	150608-FJ	442-FJ	15.5	12.7	6.35	5.16	0.8	●	●			●				●	●					●
	150612-FJ	443-FJ	15.5	12.7	6.35	5.16	1.2			●	●		●				●	●			●	



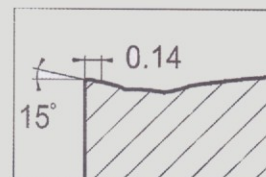
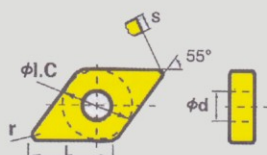
Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
DNMG	110404-MJ	331-MJ	11.6	9.525	4.76	3.81	0.4	●	●			●				●	●					●
	110408-MJ	332-MJ	11.6	9.525	4.76	3.81	0.8	●	●			●				●	●					●
	110412-MJ	333-MJ	11.6	9.525	4.76	3.81	1.2			●	●		●				●	●			●	
	150404-MJ	431-MJ	15.5	12.7	4.76	5.16	0.4	●	●			●				●	●					●
	150408-MJ	432-MJ	15.5	12.7	4.76	5.16	0.8	●	●			●				●	●					●
	150412-MJ	433-MJ	15.5	12.7	4.76	5.16	1.2			●	●		●				●	●			●	
	150604-MJ	441-MJ	15.5	12.7	6.35	5.16	0.4	●	●			●				●	●					●
	150608-MJ	442-MJ	15.5	12.7	6.35	5.16	0.8	●	●			●				●	●					●
	150612-MJ	443-MJ	15.5	12.7	6.35	5.16	1.2			●	●		●				●	●			●	
	150616-MJ	444-MJ	15.5	12.7	6.35	5.16	1.6			●	●		●				●	●			●	

D



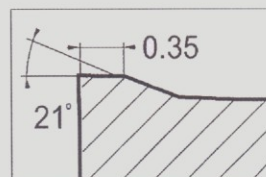
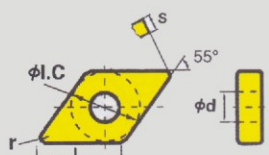
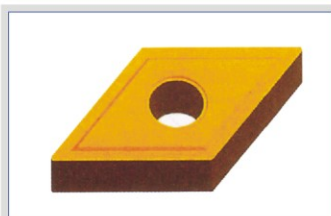
# 常用车削刀片

General turning inserts



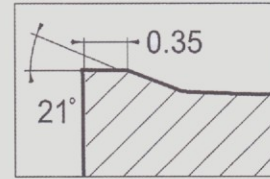
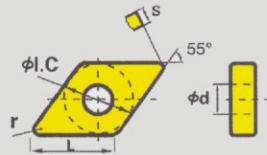
Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号															
	(ISO)	(inch)	L	phi I.C	S	phi d	r	CVD						PVD									
								JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
DNMG	110404-CJ	331-CJ	11.6	9.525	4.76	3.81	0.4	●	●				●					●					●
	110408-CJ	332-CJ	11.6	9.525	4.76	3.81	0.8	●	●				●					●					●
	110412-CJ	333-CJ	11.6	9.525	4.76	3.81	1.2			●	●		●					●	●			●	
	150404-CJ	431-CJ	15.5	12.7	4.76	5.16	0.4	●	●				●					●					●
	150408-CJ	432-CJ	15.5	12.7	4.76	5.16	0.8	●	●				●					●					●
	150412-CJ	433-CJ	15.5	12.7	4.76	5.16	1.2			●	●		●					●	●			●	
	150416-CJ	434-CJ	15.5	12.7	6.35	5.16	1.6			●	●		●					●	●			●	
	150604-CJ	441-CJ	15.5	12.7	6.35	5.16	0.4	●	●					●				●					●
	150608-CJ	442-CJ	15.5	12.7	6.35	5.16	0.8	●	●					●				●					●
	150612-CJ	443-CJ	15.5	12.7	6.35	5.16	1.2			●	●		●					●	●			●	
	150616-CJ	444-CJ	15.5	12.7	6.35	5.16	1.6			●	●		●					●	●			●	

D

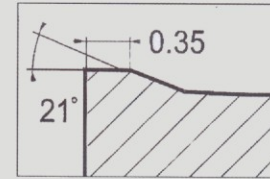
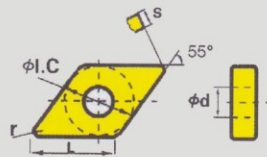


Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号															
	(ISO)	(inch)	L	phi I.C	S	phi d	r	CVD						PVD									
								JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
DNMG	150604-V	441	15.5	12.7	6.35	5.16	0.4	●	●					●				●					●
	150608-V	442	15.5	12.7	6.35	5.16	0.8	●	●					●				●					●
	150612-V	443	15.5	12.7	6.35	5.16	1.2			●	●		●					●	●			●	
	150616-V	444	15.5	12.7	6.35	5.16	1.6			●	●		●					●	●			●	
	190608-V	542	19.3	15.875	6.35	7.94	0.8	●	●					●				●					●
	190612-V	543	19.3	15.875	6.35	7.94	1.2			●	●		●					●	●			●	





Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
DNMG	110404-NN	331-NN	11.6	9.525	4.76	3.81	0.4	●	●			●				●	●					●
	150604-NN	441-NN	15.5	12.7	6.35	5.16	0.4	●	●			●				●	●					●

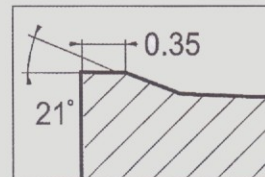
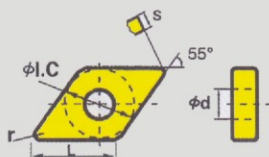


Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
DNMG	110404-JM	331-JM	11.6	9.525	4.76	3.81	0.4	●	●			●				●	●					●
	150404-JM	431-JM	15.5	12.7	4.76	5.16	0.4	●	●			●				●	●					●
	150408-JM	432-JM	15.5	12.7	4.76	5.16	0.8	●	●			●				●	●					●



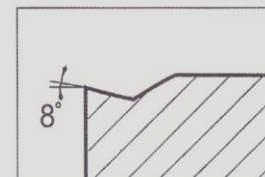
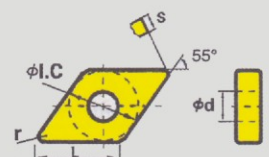
# 常用车削刀片

General turning inserts



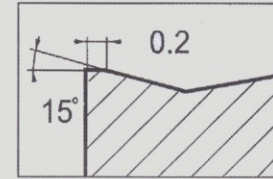
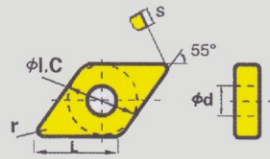
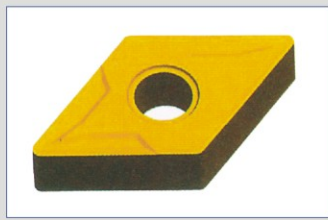
Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号															
								CVD					PVD										
	(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
DNMM	150608-RJ	442-RJ	15.5	12.7	6.35	5.16	0.8	●	●			●				●		●					●
	150612-RJ	443-RJ	15.5	12.7	6.35	5.16	1.2			●	●		●					●	●			●	
	150616-RJ	444-RJ	15.5	12.7	6.35	5.16	1.6			●	●		●					●	●			●	

D

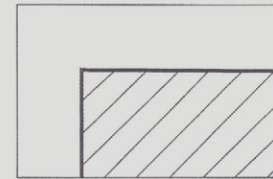
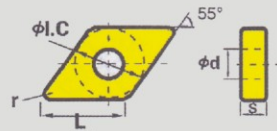


Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号															
								CVD					PVD										
	(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
DNMM	110404-NN	331-NN	11.6	9.525	4.76	3.81	0.4	●	●			●				●		●					●
	150404-NN	441-NN	15.5	12.7	4.76	5.16	0.4	●	●			●				●		●					●





Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
DNMM	110404-JM	331-JM	11.6	9.525	4.76	3.81	0.4	●	●			●			●	●						●
	150404-JM	431-JM	15.5	12.7	4.76	5.16	0.4	●	●			●			●	●						●
	150408-JM	432-JM	15.5	12.7	4.76	5.16	0.8	●	●			●			●	●						●



Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
DNMA	110416	334	11.6	9.525	4.76	3.81	1.6			●	●	●					●	●		●		
	110424	336	11.6	9.525	4.76	3.81	2.4															
	150404	431	15.5	12.7	4.76	5.16	0.4	●	●			●			●	●						●
	150408	432	15.5	12.7	4.76	5.16	0.8	●	●			●			●	●						●
	150604	441	15.5	12.7	6.35	5.16	0.4	●	●			●			●	●						●
	150608	442	15.5	12.7	6.35	5.16	0.8	●	●			●			●	●						●
	050612	443	15.5	12.7	6.35	5.16	1.2			●	●		●				●	●			●	
DNMA	110416	334	11.6	9.525	4.76	3.81	1.6			●	●	●					●	●		●		
	110424	336	11.6	9.525	4.76	3.81	2.4															
	150404	431	15.5	12.7	4.76	5.16	0.4	●	●			●			●	●						●
	150604	441	15.5	12.7	6.35	5.16	0.4	●	●			●			●	●						●
	150608	442	15.5	12.7	6.35	5.16	0.8	●	●			●			●	●						●
	150612	443	15.5	12.7	6.35	5.16	1.2			●	●		●				●	●			●	
	150616	444	15.5	12.7	6.35	5.16	1.6			●	●		●				●	●			●	

D

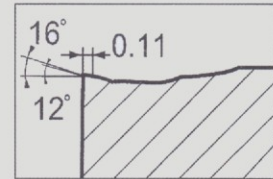
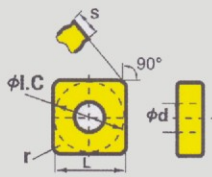






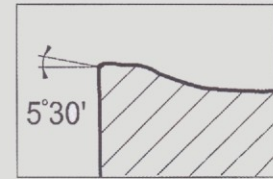
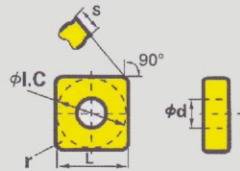
# 常用车削刀片

General turning inserts

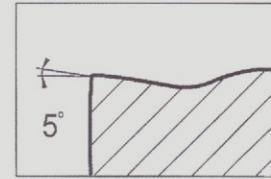
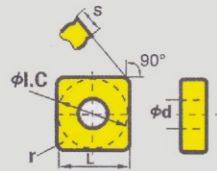


Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
SNMG	120408-FJ	432-FJ	12.7	12.7	4.76	5.16	0.8	●	●			●			●	●					●	
	120412-FJ	433-FJ	12.7	12.7	4.76	5.16	1.2			●	●		●				●	●			●	

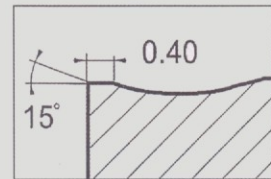
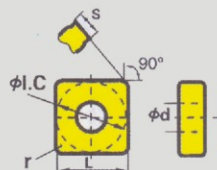
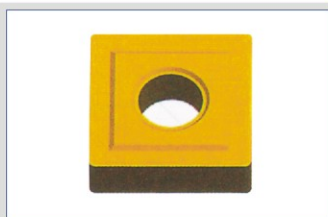
D



Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
SNMG	090304-MJ	321-MJ	9.525	9.525	3.18	3.81	0.4	●	●			●			●	●						●
	090308-MJ	322-MJ	9.525	9.525	3.18	3.81	0.8	●	●			●			●	●						●
	090312-MJ	323-MJ	9.525	9.525	3.18	3.81	1.2			●	●		●				●	●			●	
	120404-MJ	431-MJ	12.7	12.7	4.76	5.16	0.4	●	●			●			●	●						●
	120408-MJ	432-MJ	12.7	12.7	4.76	5.16	0.8	●	●			●			●	●						●
	120412-MJ	433-MJ	12.7	12.7	4.76	5.16	1.2			●	●		●				●	●			●	
	120416-MJ	434-MJ	12.7	12.7	4.76	5.16	1.6			●	●		●				●	●			●	
	150608-MJ	542-MJ	15.875	15.875	6.35	6.35	0.8	●	●			●			●	●						●
	150612-MJ	543-MJ	15.875	15.875	6.35	6.35	1.2			●	●		●				●	●			●	
	150616-MJ	544-MJ	15.875	15.875	6.35	6.35	1.6			●	●		●				●	●			●	
	190612-MJ	643-MJ	19.05	19.05	6.35	7.94	1.2			●	●		●				●	●			●	
	190616-MJ	644-MJ	19.05	19.05	6.35	7.94	1.6			●	●		●				●	●			●	



Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
	(ISO)	(inch)	L	phi I.C	S	phi d	r	CVD						PVD								
								JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003
SNMG	090304-CJ	321-CJ	9.525	9.525	3.18	3.81	0.4	●	●				●					●				●
	090308-CJ	322-CJ	9.525	9.525	3.18	3.81	0.8	●	●				●					●				●
	090312-CJ	323-CJ	9.525	9.525	3.18	3.81	1.2			●	●		●					●	●		●	
	120404-CJ	431-CJ	12.7	12.7	4.76	5.16	0.4	●	●				●					●				●
	120408-CJ	432-CJ	12.7	12.7	4.76	5.16	0.8	●	●				●					●				●
	120412-CJ	433-CJ	12.7	12.7	4.76	5.16	1.2			●	●		●					●	●		●	
	120416-CJ	434-CJ	12.7	12.7	4.76	5.16	1.6			●	●		●					●	●		●	
	150612-CJ	543-CJ	15.875	15.875	6.35	6.35	1.2			●	●		●					●	●		●	
	190612-CJ	643-CJ	19.05	19.05	6.35	7.94	1.2			●	●		●					●	●		●	



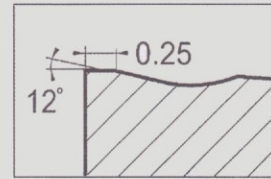
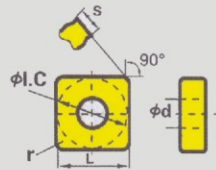
Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
	(ISO)	(inch)	L	phi I.C	S	phi d	r	CVD						PVD								
								JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003
SNMG	090304	321	9.525	9.525	3.18	3.81	0.4	●	●				●					●				●
	090308	322	9.525	9.525	3.18	3.81	0.8	●	●				●					●				●
	120404	431	12.7	12.7	4.76	5.16	0.4	●	●				●					●				●
	120408	432	12.7	12.7	4.76	5.16	0.8	●	●				●					●				●
	120412	433	12.7	12.7	4.76	5.16	1.2			●	●		●					●	●		●	
	120416	434	12.7	12.7	4.76	5.16	1.6			●	●		●					●	●		●	
	150608	542	15.875	15.875	6.35	6.35	0.8	●	●				●					●				●
	150612	543	15.875	15.875	6.35	6.35	1.2			●	●		●					●	●		●	
	190612	643	19.05	19.05	6.35	7.94	1.2			●	●		●					●	●		●	
	190616	644	19.05	19.05	6.35	7.94	1.6			●	●		●					●	●		●	

D

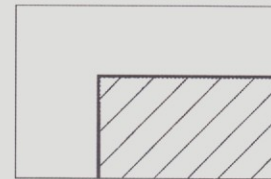
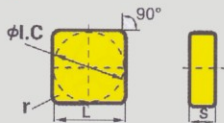


# 常用车削刀片

General turning inserts

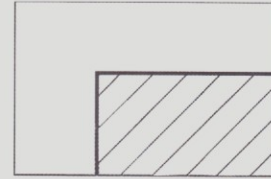
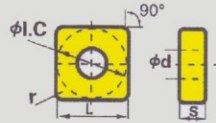
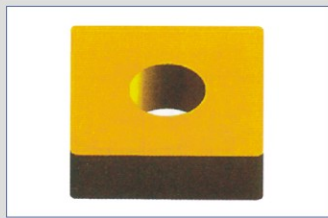


Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	phi I.C	S	phi d	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
SNMM	090304-V	321-V	9.525	9.525	3.18	3.81	0.4	●	●			●				●	●					●
	090308-V	322-V	9.525	9.525	3.18	3.81	0.8	●	●			●				●	●					●
	120408-V	432-V	12.7	12.7	4.76	5.16	0.8	●	●			●				●	●					●
	120412-V	433-V	12.7	12.7	4.76	5.16	1.2			●	●		●				●	●			●	
	120416-V	434-V	12.7	12.7	4.76	5.16	1.6			●	●		●				●	●			●	
	150608-V	542-V	15.88	15.88	6.35	6.35	0.8	●	●			●				●	●					●
	150612-V	543-V	15.88	15.88	6.35	6.35	1.2			●	●		●				●	●			●	
	190612-V	643-V	19.05	19.05	6.35	7.94	1.2			●	●		●				●	●			●	
	190616-V	644-V	19.05	19.05	6.35	7.94	1.6			●	●		●				●	●			●	

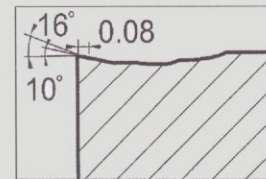
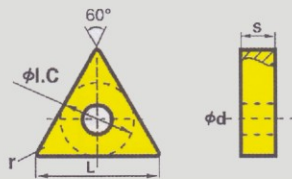


Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	phi I.C	S	phi d	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
SNGN	090308	322	9.525	9.525	3.18	-	0.8	●	●			●				●	●					●
	120408	432	12.7	12.7	4.76	-	0.8	●	●			●				●	●					●
	150408	532	15.88	15.88	4.76	-	0.8	●	●			●				●	●					●
	190412	633	19.05	19.05	4.76	-	1.2			●	●		●				●	●			●	





Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD					PVD									
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
SNMA	090304	321	9.525	9.525	3.18	3.81	0.4	●	●			●			●		●					●
	090308	322	9.525	9.525	3.18	3.81	0.8	●	●			●			●		●					●
	120404	431	12.7	12.7	4.76	5.16	0.4	●	●			●			●		●					●
	120408	432	12.7	12.7	4.76	5.16	0.8	●	●			●			●		●					●
	120416	434	12.7	12.7	4.76	5.16	1.6			●	●		●				●	●			●	
	150608	542	15.875	15.875	6.35	6.35	0.8	●	●			●			●		●					●
	190612	643	19.05	19.05	6.35	7.94	1.2			●	●		●				●	●			●	
	190616	644	19.05	19.05	6.35	7.94	1.6			●	●		●				●	●			●	
SNGA	090316	324	9.525	9.525	3.18	3.81	1.6			●	●		●				●	●			●	
	090408	332	9.525	9.525	4.76	3.81	0.8	●	●			●			●		●					●
	120404	431	12.7	12.7	4.76	5.16	0.4	●	●			●			●		●					●
	120408	432	12.7	12.7	4.76	5.16	0.8	●	●			●			●		●					●



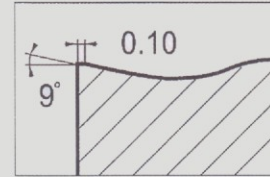
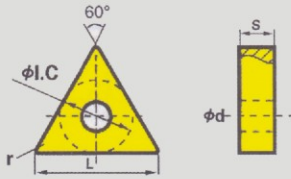
Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD					PVD									
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
TNMG	160404-FJ	331-FJ	16.5	9.525	4.76	3.81	0.4	●	●			●			●		●					●
	160408-FJ	332-FJ	16.5	9.525	4.76	3.81	0.8	●	●			●			●		●					●
	160412-FJ	333-FJ	16.5	9.525	4.76	3.81	1.2			●	●		●				●	●			●	
	220408-FJ	432-FJ	22	12.7	4.76	5.16	0.8	●	●			●			●		●					●
	220412-FJ	433-FJ	22	12.7	4.76	5.16	1.2			●	●		●				●	●			●	

D

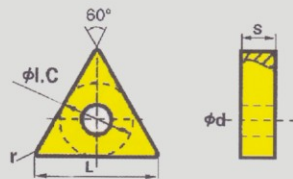


# 常用车削刀片

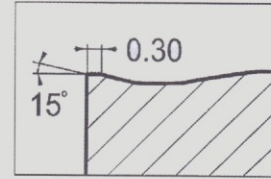
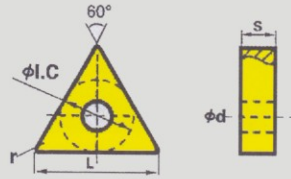
General turning inserts



Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φ I.C	S	φ d	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
TNMG	110304-MJ	221-MJ	11	6.35	3.18	2.26	0.4	●	●			●				●		●				●
	160404-MJ	331-MJ	16.5	9.525	4.76	3.81	0.4	●	●			●				●		●				●
	160408-MJ	332-MJ	16.5	9.525	4.76	3.81	0.8	●	●			●				●		●				●
	160412-MJ	333-MJ	16.5	9.525	4.76	3.81	1.2			●	●		●					●	●			●
	220404-MJ	431-MJ	22	12.7	4.76	5.16	0.4	●	●			●				●		●				●
	220408-MJ	432-MJ	22	12.7	4.76	5.16	0.8	●	●			●				●		●				●
	220412-MJ	433-MJ	22	12.7	4.76	5.16	1.2			●	●		●					●	●			●
	220416-MJ	434-MJ	22	12.7	4.76	5.16	1.6			●	●		●					●	●			●

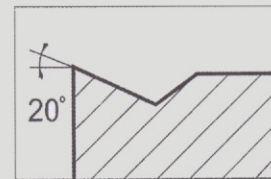
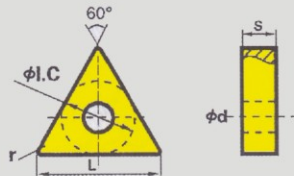


Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φ I.C	S	φ d	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
TNMG	110304-CJ	221-CJ	11	6.35	3.18	2.2	0.4	●	●			●				●		●				●
	110308-CJ	222-CJ	11	6.35	3.18	2.2	0.8	●	●			●				●		●				●
	160404-CJ	331-CJ	16.5	9.525	4.76	3.81	0.4	●	●			●				●		●				●
	160408-CJ	332-CJ	16.5	9.525	4.76	3.81	0.8	●	●			●				●		●				●
	160412-CJ	333-CJ	16.5	9.525	4.76	3.81	1.2			●	●		●					●	●			●
	220408-CJ	432-CJ	22	12.7	4.76	5.16	0.8	●	●			●				●		●				●
	220412-CJ	433-CJ	22	12.7	4.76	5.16	1.2			●	●		●					●	●			●
	220416-CJ	434-CJ	22	12.7	4.76	5.16	1.6			●	●		●					●	●			●



Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号																
	(ISO)	(inch)	L	φ I.C	S	φ d	r	CVD						PVD										
								JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003		
TNMG	110308-V	222-V	11	6.35	3.18	2.26	0.8	●	●															●
	160404-V	321-V	16.5	9.525	4.76	3.81	0.4	●	●					●										●
	160408-V	332-V	16.5	9.525	4.76	3.81	0.8	●	●					●										●
	160412-V	333-V	16.5	9.525	4.76	3.81	1.2			●	●			●										●
	220404-V	431-V	22	12.7	4.76	5.16	0.4	●	●					●										●
	220408-V	432-V	22	12.7	4.76	5.16	0.8	●	●					●										●
	220412-V	433-V	22	12.7	4.76	5.16	1.2			●	●			●										●
	220416-V	434-V	22	12.7	4.76	5.16	1.6			●	●			●										●
	270612-V	543-V	27.5	15.875	6.35	6.35	1.2			●	●			●										●
	270616-V	544-V	27.5	15.875	6.35	6.35	1.6			●	●			●										●

D



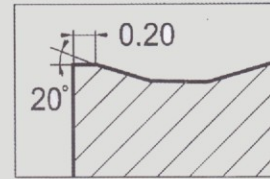
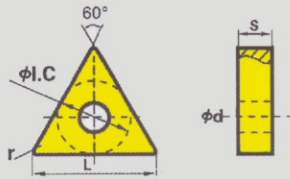
Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号															
	(ISO)	(inch)	L	φ I.C	S	φ d	r	CVD						PVD									
								JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
TNMG	160404R/L-A2	331R/L-A3	16.5	9.525	4.76	3.81	0.4	●	●					●									●
	160408R/L-A2	332R/L-A3	16.5	9.525	4.76	3.81	0.8	●	●					●									●





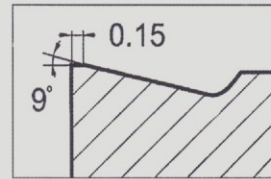
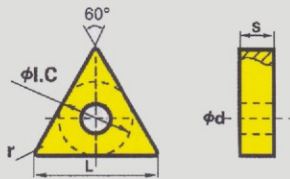
# 常用车削刀片

General turning inserts

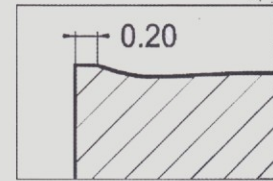
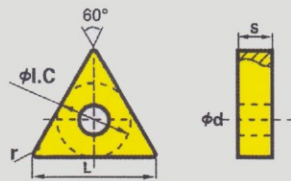


Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD					PVD									
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
DNMG	160408-JM	332-JM	16.5	9.525	4.76	3.81	0.8	●	●			●				●	●					●
	220408-JM	432-JM	22	12.7	4.76	5.16	0.8	●	●			●				●	●					●

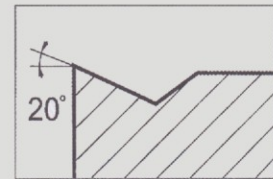
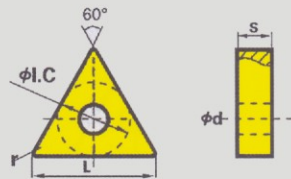
D



Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD					PVD									
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
TNMG	160404-TK	331-TK	16.5	9.525	4.76	3.81	0.4	●	●			●				●	●					●
	220408-TK	432-TK	22	12.7	4.76	5.16	0.8	●	●			●				●	●					●



Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD					PVD									
(ISO)	(inch)	L	φ I.C	S	φ d	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
TNMM	160404-W	331-W	16.5	9.525	4.76	3.81	0.4	●	●			●				●		●				●
	160408-W	332-W	16.5	9.525	4.76	3.81	0.8	●	●			●				●		●				●
	160412-W	333-W	16.5	9.525	4.76	3.81	1.2			●	●		●					●	●			●
	220408-W	432-W	22	12.7	4.76	5.16	0.8	●	●			●				●		●				●
	220412-W	433-W	22	12.7	4.76	5.16	1.2			●	●		●					●	●			●
	220416-W	434-W	22	12.7	4.76	5.16	1.6			●	●		●					●	●			●
	270616-W	544-W	27.5	15.875	6.35	6.35	1.6			●	●		●					●	●			●



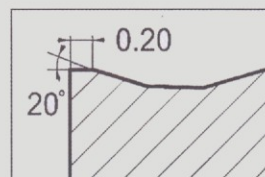
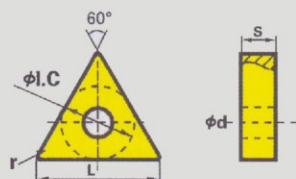
Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD					PVD									
(ISO)	(inch)	L	φ I.C	S	φ d	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
TNMM	160404R/L-A2	331R/L-A3	16.5	9.525	4.76	3.81	0.4	●	●			●				●		●				●
	160408R/L-A2	332R/L-A3	16.5	9.525	4.76	3.81	0.8	●	●			●				●		●				●

D



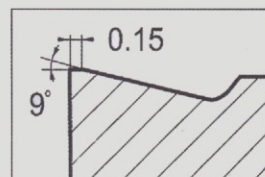
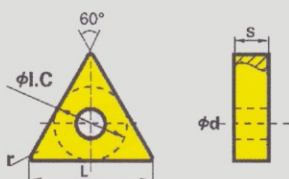
# 常用车削刀片

General turning inserts



Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD					PVD									
(ISO)	(inch)	L	φ I.C	S	φ d	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
TNMM	160408-JM	332-JM	16.5	9.525	4.76	3.81	0.8	●	●			●				●	●					●
	220408-JM	432-JM	22	12.7	4.76	5.16	0.8	●	●			●				●	●					●

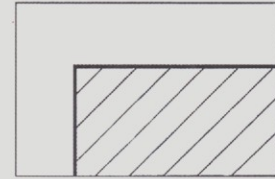
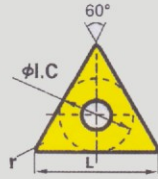
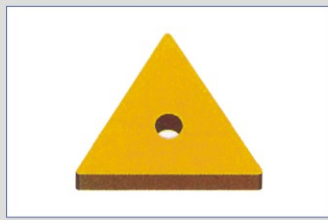
D



Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD					PVD									
(ISO)	(inch)	L	φ I.C	S	φ d	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
TNMM	160404-CK	331-CK	16.5	9.525	4.76	3.81	0.4	●	●			●				●	●					●
	220408-CK	432-CK	22	12.7	4.76	5.16	0.8	●	●			●				●	●					●

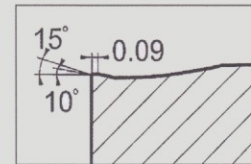
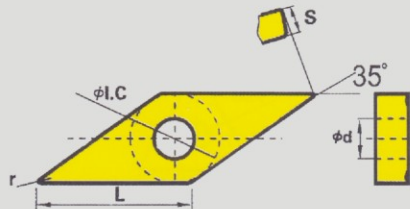






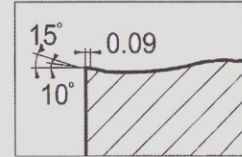
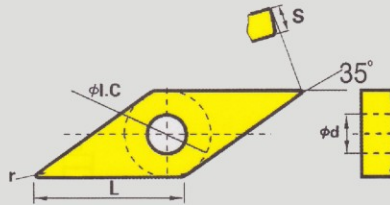
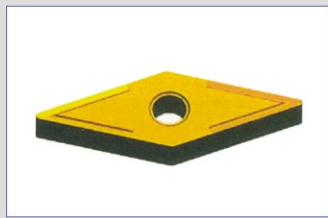
Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	phi I.C	S	phi d	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
TNMA	160304	321	16.5	9.525	3.18	3.81	0.4	●	●			●				●	●					●
	160308	322	16.5	9.525	3.18	3.81	0.8	●	●			●				●	●					●
	160404	331	16.5	9.525	4.76	3.81	0.4	●	●			●				●	●					●
	160408	332	16.5	9.525	4.76	3.81	0.8	●	●			●				●	●					●
	160412	333	16.5	9.525	4.76	3.81	1.2			●	●		●				●	●			●	
	160416	334	16.5	9.525	4.76	3.81	1.6			●	●		●				●	●			●	
	220404	431	22	12.7	4.76	5.16	0.4	●	●			●				●	●					●
	220408	432	22	12.7	4.76	5.16	0.8	●	●			●				●	●					●
	270616	544	27.5	15.875	6.35	6.35	1.6			●	●		●			●	●			●		
TNGA	110304	221	11	6.35	3.18	2.26	0.4	●	●			●				●	●					●
	110308	222	11	6.35	3.18	2.26	0.8	●	●			●				●	●					●
	160404	331	16.5	9.525	4.76	3.81	0.4	●	●			●				●	●					●
	160416	334	16.5	9.525	4.76	3.81	1.6			●	●		●			●	●			●		

D

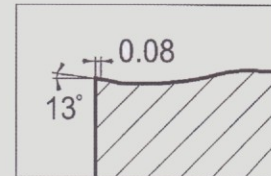
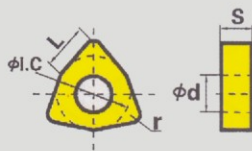


Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	phi I.C	S	phi d	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
VNMG	160404-FJ	331-FJ	16.6	9.525	4.76	3.81	0.4	●	●			●				●	●					●
	160408-FJ	332-FJ	16.6	9.525	4.76	3.81	0.8	●	●			●				●	●					●





Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号												
	(ISO)	(inch)	L	φI.C	S	φd	r	CVD					PVD							
								JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005
VNMG	160404-V	331-V	16.6	9.525	4.76	3.81	0.4	●	●			●				●	●			●
	160408-V	332-V	16.6	9.525	4.76	3.81	0.8	●	●			●				●	●			●



Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号												
	(ISO)	(inch)	L	φI.C	S	φd	r	CVD					PVD							
								JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005
WNMG	160404-FJ	331-FJ	6.5	9.525	4.76	3.81	0.4	●	●			●				●	●			●
	160408-FJ	332-FJ	6.5	9.525	4.76	3.81	0.8	●	●			●				●	●			●
	160412-FJ	333-FJ	6.5	9.525	4.76	3.81	1.2			●	●		●			●	●		●	
	080404-FJ	431-FJ	8.7	12.7	4.76	5.16	0.4	●	●			●				●	●			●
	080408-FJ	432-FJ	8.7	12.7	4.76	5.16	0.8	●	●			●				●	●			●
	080412-FJ	433-FJ	8.7	12.7	4.76	5.16	1.2			●	●		●			●	●		●	

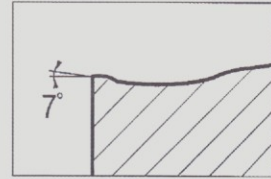
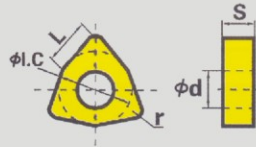
D



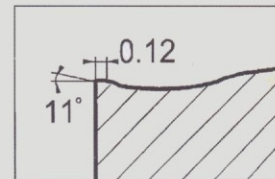
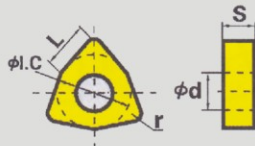


# 常用车削刀片

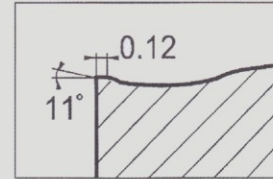
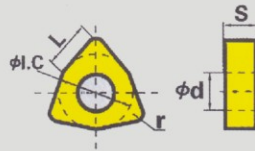
General turning inserts



Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
WNMG	060408-MJ	332-MJ	6.5	9.525	4.76	3.81	0.8	●	●			●			●		●					●
	060412-MJ	333-MJ	6.5	9.525	4.76	3.81	1.2			●	●		●				●	●			●	
	080404-MJ	431-MJ	8.7	12.7	4.76	5.16	0.4	●	●			●			●		●					●
	080408-MJ	432-MJ	8.7	12.7	4.76	5.16	0.8	●	●			●			●		●					●
	080412-MJ	433-MJ	8.7	12.7	4.76	5.16	1.2			●	●		●				●	●			●	

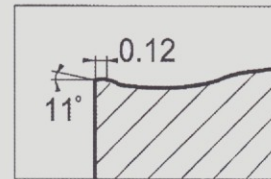
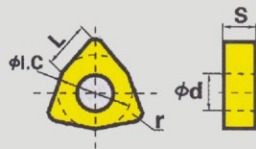


Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
WNMG	060408-CJ	332-CJ	6.5	9.525	4.76	3.81	0.8	●	●			●			●		●					●
	060412-CJ	333-CJ	6.5	9.525	4.76	3.81	1.2			●	●		●				●	●			●	
	080404-CJ	431-CJ	8.7	12.7	4.76	5.16	0.4	●	●			●			●		●					●
	080408-CJ	432-CJ	8.7	12.7	4.76	5.16	0.8	●	●			●			●		●					●
	080412-CJ	433-CJ	8.7	12.7	4.76	5.16	1.2			●	●		●				●	●			●	
	080608-CJ	442-CJ	8.7	12.7	6.35	5.16	0.8	●	●			●			●		●					



Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
WNMG	080404-NN	431-NN	8.68	12.7	4.76	5.16	0.4	●	●			●				●	●					●
	100604-NN	541-NN	10.86	15.875	6.35	6.35	0.4	●	●			●				●	●					●

D

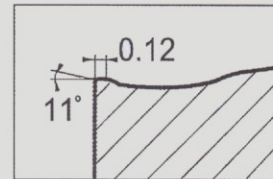
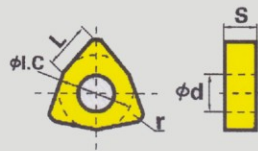


Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
WNMG	080408-JM	432-JM	8.68	12.7	4.76	5.16	0.8	●	●			●				●		●				●
	100612-JM	543-JM	10.86	15.875	6.35	6.35	1.2			●	●		●					●	●		●	



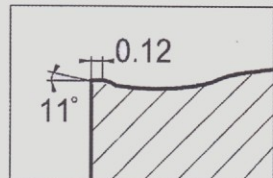
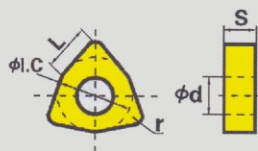
# 常用车削刀片

General turning inserts



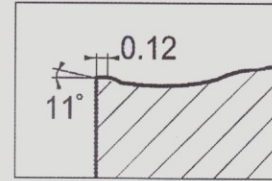
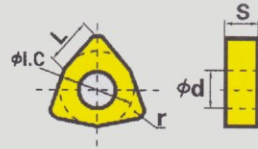
Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
WNMG	080404-TS	431-TS	8.68	12.7	4.76	5.16	0.4	●	●			●			●	●						●
	080408-TS	432-TS	8.68	12.7	4.76	5.16	0.8	●	●			●			●	●						●
	100608-TS	542-TS	10.86	15.875	6.35	6.35	0.8	●	●			●			●	●						●

D



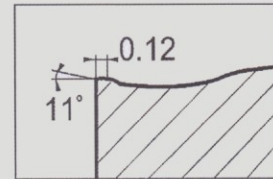
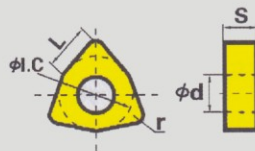
Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
WNMG	080404-JS	431-JS	8.68	12.7	4.76	5.16	0.4	●	●			●			●	●						●
	080408-JS	432-JS	8.68	12.7	4.76	5.16	0.8	●	●			●			●	●						●
	100608-JS	542-JS	10.86	15.875	6.35	6.35	0.8	●	●			●			●	●						●





Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD					PVD									
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
WNMM	080404-NN	431-NN	8.68	12.7	4.76	5.16	0.4	●	●			●				●	●					●
	100604-NN	541-NN	10.86	15.875	6.35	6.35	0.4	●	●			●				●	●					●

D

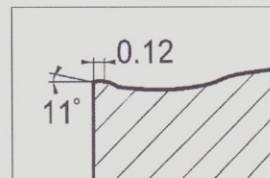
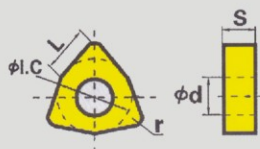


Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD					PVD									
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
WNMM	080404-JM	432-JM	8.68	12.7	4.76	5.16	0.8	●	●			●				●	●					●
	100612-JM	543-JM	10.86	15.875	6.35	6.35	1.2			●	●	●					●	●			●	

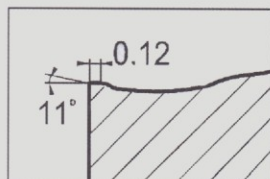
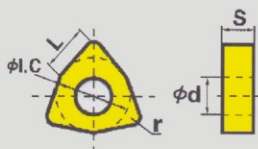


# 常用车削刀片

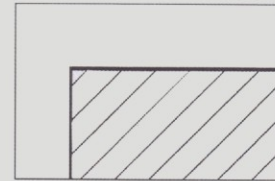
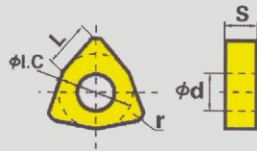
General turning inserts



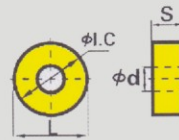
Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
WNMM	080404-TS	431-TS	8.68	12.7	4.76	5.16	0.4	●	●			●				●	●					●
	080408-TS	432-TS	8.68	12.7	4.76	5.16	0.8	●	●			●				●	●					●
	100608-TS	542-TS	10.86	15.875	6.35	6.35	0.8	●	●			●				●	●					●



Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
WNMM	080404-JS	431-JS	8.68	12.7	4.76	5.16	0.4	●	●			●				●	●					●
	080408-JS	432-JS	8.68	12.7	4.76	5.16	0.8	●	●			●				●	●					●
	100608-JS	542-JS	10.86	15.875	6.35	6.35	0.8	●	●			●				●	●					●

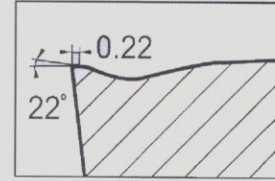
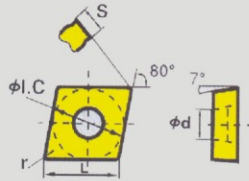
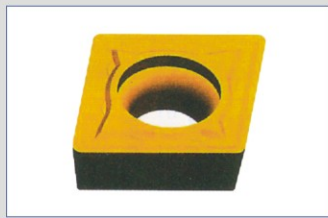


Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
WNMA	06T308	3(2.5)2	6.5	9.525	3.97	3.81	0.8	●	●			●				●		●				●
	060408	332	6.5	9.525	4.76	3.81	0.8	●	●			●				●		●				●
	080404	431	8.7	12.7	4.76	5.16	0.4	●	●			●				●		●				●
	080412	433	8.7	12.7	4.76	5.16	1.2			●	●		●					●	●		●	
	080416	434	8.7	12.7	4.76	5.16	1.6			●	●		●					●	●		●	

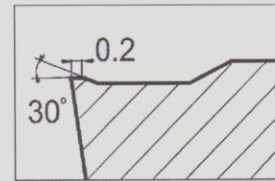
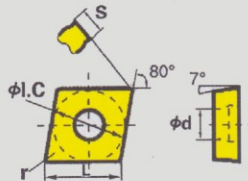


Type型号			Dimension(mm)基本尺寸				Coated Grade涂层牌号														
							CVD						PVD								
(ISO)	(inch)	φI.C	S	φd		JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
RNMG	0903MO	-	9.525	3.18	3.81		●	●			●				●		●				●
	1204MO	-	9.525	4.76	5.16		●	●			●				●		●				●
	080300	-	8	3.18	2.26		●	●			●				●		●				●
	10T300	-	10	3.97	3.81				●	●		●					●	●		●	
	120400	-	12	4.76	5.16				●	●		●					●	●		●	
	160500	-	16	5.56	6.35				●	●		●					●	●		●	
	200600	-	20	6.35	7.93				●	●		●					●	●		●	
	250700	-	25	7.93	9.12				●	●		●					●	●		●	





Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
CCMT	060204-RT	2(1.5)1-RT	6.4	6.35	2.38	2.8	0.4	●	●			●			●	●						●
	060208-RT	2(1.5)2-RT	6.4	6.35	2.38	2.8	0.8	●	●			●			●	●						●
	09T304-RT	3(2.5)1-RT	9.7	9.525	3.97	4.4	0.4	●	●			●			●	●						●
	09T308-RT	3(2.5)2-RT	9.7	9.525	3.97	4.4	0.8	●	●			●			●	●						●
	120408-RT	432-RT	12.9	12.7	4.76	5.5	0.8	●	●			●			●	●						●
	120412-RT	433-RT	12.9	12.7	4.76	5.5	1.2			●	●		●			●	●			●		●



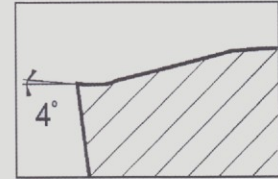
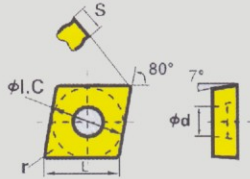
Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
CCMT	09T308-JM	3(2.5)2-JM	9.7	9.525	3.97	4.4	0.8	●	●			●			●	●						●
	120408-JM	432-JM	12.9	12.7	4.76	5.5	0.8	●	●			●			●	●						●

D

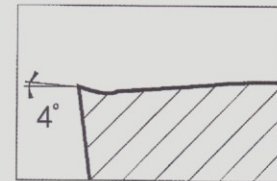
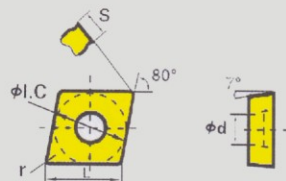


# 常用车削刀片

General turning inserts



Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
CCMT	050202-FT	1.8(1.5)0-FT	5.56	5.56	2.38	2.5	0.2	●	●			●			●	●						●
	060202-FT	2(1.5)0-FT	6.4	6.35	2.38	2.8	0.2	●	●			●			●	●						●
	060204-FT	2(1.5)1-FT	6.4	6.35	2.38	2.8	0.4	●	●			●			●	●						●
	060208-FT	2(1.5)2-FT	6.4	6.35	2.38	2.8	0.8	●	●			●			●	●						●
	09T308-FT	3(2.5)2-FT	9.7	9.525	3.97	4.4	0.8	●	●			●			●	●						●
	120404-FT	431-FT	12.9	12.7	4.76	5.5	0.4	●	●			●			●	●						●



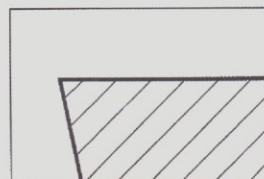
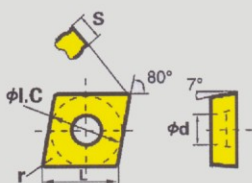
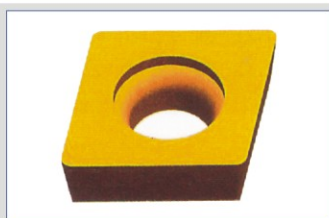
Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
CCMT	050202-MT	1.8(1.5)0-MT	5.56	5.56	2.38	2.5	0.2	●	●			●			●	●						●
	060202-MT	2(1.5)0-MT	6.4	6.35	2.38	2.8	0.2	●	●			●			●	●						●
	060204-MT	2(1.5)1-MT	6.4	6.35	2.38	2.8	0.4	●	●			●			●	●						●
	060208-MT	2(1.5)2-MT	6.4	6.35	2.38	2.8	0.8	●	●			●			●	●						●
	09T304-MT	3(2.5)1-MT	9.7	9.525	3.97	4.4	0.4	●	●			●			●	●						●
	09T308-MT	3(2.5)2-MT	9.7	9.525	3.97	4.4	0.8	●	●			●			●	●						●
	120404-MT	431-MT	12.9	12.7	4.76	5.5	0.4	●	●			●			●	●						●
	120408-MT	432-MT	12.9	12.7	4.76	5.6	0.8	●	●			●			●	●						●
	120412-MT	433-MT	12.9	12.7	4.76	5.6	1.2			●	●		●				●	●			●	



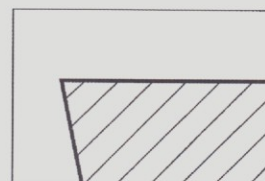
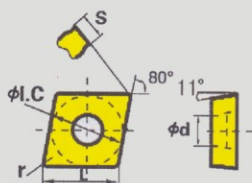
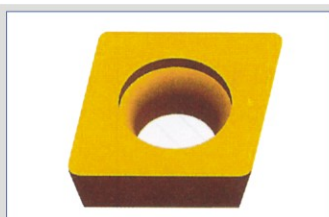


# 常用车削刀片

General turning inserts

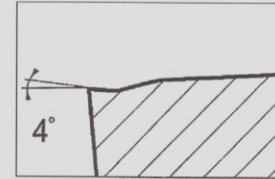
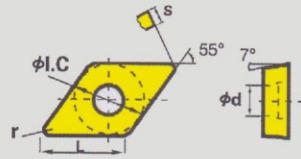
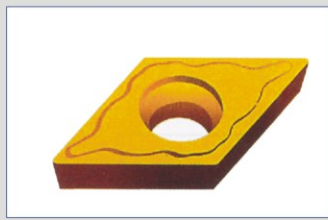


Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
CCMW	060204	2(1.5)1	6.4	6.35	2.38	2.8	0.4	●	●			●			●	●						●
	090304	321	9.7	9.525	3.18	4.4	0.4	●	●			●			●	●						●
	09T304	3(2.5)1	9.7	9.525	3.18	4.4	0.4	●	●			●			●	●						●
	09T308	3(2.5)2	9.7	9.525	3.97	4.4	0.8	●	●			●			●	●						●
	120404	431	12.9	12.7	4.76	5.5	0.4	●	●			●			●	●						●
	120408	432	12.9	12.7	4.76	5.5	0.4	●	●			●			●	●						

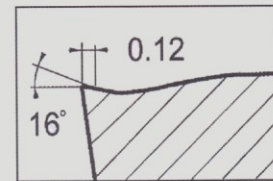
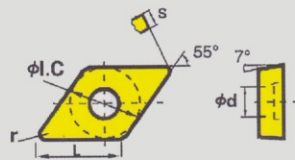


Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
CPGW	050204	1.8(1.5)1	5.6	5.56	2.38	2.5	0.4	●	●			●			●	●						●
	060204	2(1.5)1	6.4	6.35	2.38	2.8	0.4	●	●			●			●	●						●





Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
DCMT	070202-FT	2(1.5)0-FT	7.8	6.35	2.38	2.8	0.2	●	●			●			●	●						●
	070204-FT	2(1.5)1-FT	7.8	6.35	2.38	2.8	0.4	●	●			●			●	●						●
	070208-FT	2(1.5)2-FT	7.8	6.35	2.38	2.8	0.8	●	●			●			●	●						●
	11T302-FT	3(2.5)0-FT	11.6	9.525	3.97	4.4	0.2	●	●			●			●	●						●
	11T304-FT	3(2.5)1-FT	11.6	9.525	3.97	4.4	0.4	●	●			●			●	●						●
	11T308-FT	3(2.5)2-FT	11.6	9.525	3.97	4.4	0.8	●	●			●			●	●						●



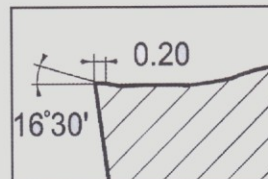
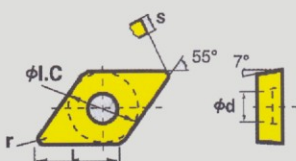
Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
DCMT	070204-MT	2(1.5)1-MT	7.8	6.35	2.38	2.8	0.4	●	●			●			●	●						●
	070208-MT	2(1.5)2-MT	7.8	6.35	2.38	2.8	0.8	●	●			●			●	●						●
	11T304-MT	3(2.5)1-MT	11.6	9.525	3.97	4.4	0.4	●	●			●			●	●						●
	11T308-MT	3(2.5)2-MT	11.6	9.525	3.97	4.4	0.8	●	●			●			●	●						●
	11T312-MT	3(2.5)3-MT	11.6	9.525	3.97	4.4	1.2			●	●		●				●	●		●		





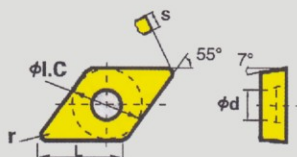
# 常用车削刀片

General turning inserts

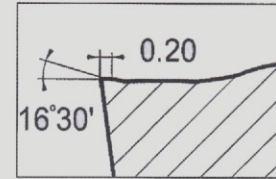
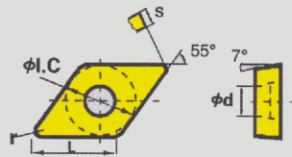
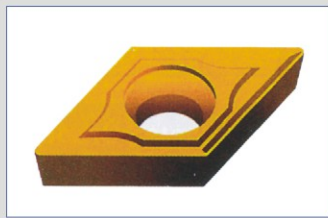


Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号													
	(ISO)	(inch)	L	φI.C	S	φd	r	CVD					PVD								
								JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505
DCMT	11T308-JM	3(2.5)2-JM	11.6	9.525	3.97	4.4	0.8	●	●												●
	150408-JM	432-JM	15.5	12.7	4.76	5.5	0.8	●	●												●

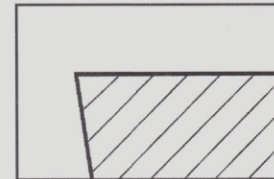
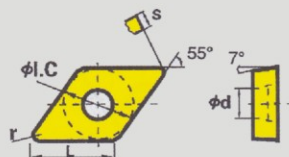
D



Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号													
	(ISO)	(inch)	φI.C	S	φd	r		CVD					PVD								
								JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505
DCMT	070202-V	2(1.5)0-V	6.35	2.38	2.8	-		●	●												●
	070204-V	2(1.5)1-V	9.525	2.38	2.8	-		●	●												●
	11T304-V	3(2.5)1-V	9.525	3.97	4.4	-		●	●												●
	11T308-V	3(2.5)2-V	9.525	3.97	4.4	-		●	●												●
	11T312-V	3(2.5)3-V	9.525	3.97	4.4	-				●	●		●								●
	150404-V	431-V	12.7	4.76	5.5	-		●	●												●
	150408-V	432-V	12.7	4.76	5.5	-		●	●												●
	150412-V	433-V	12.7	4.76	5.5	-				●	●										●



Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
DCMT	11T304-RT	3(2.5)1-RT	11.6	9.525	3.97	4.4	0.4	●	●			●			●	●						●
	11T308-RT	3(2.5)2-RT	11.6	9.525	3.97	4.4	0.8	●	●			●			●	●						●
	11T312-RT	3(2.5)3-RT	11.6	9.525	3.97	4.4	1.2			●	●		●				●	●		●		



Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
DCMT	11T304	3(2.5)1	11.6	9.525	3.97	4.4	0.4	●	●			●			●	●						●
	11T308	3(2.5)2	11.6	9.525	3.97	4.4	0.8	●	●			●			●	●						●
DPMW	11T304	3(2.5)1	11.6	9.525	3.97	4.4	0.4	●	●			●			●	●						●
	11T308	3(2.5)2	11.6	9.525	3.97	4.4	0.8	●	●			●			●	●						●
DCGW	11T304	3(2.5)1	11.6	9.525	3.97	4.4	0.4	●	●			●			●	●						●
	11T308	3(2.5)2	11.6	9.525	3.97	4.4	0.8	●	●			●			●	●						●

D

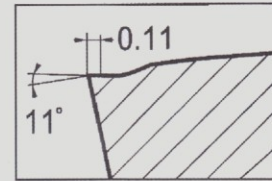
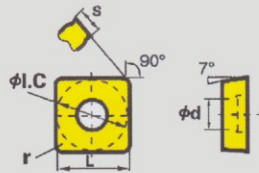




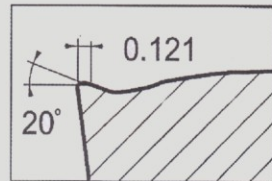
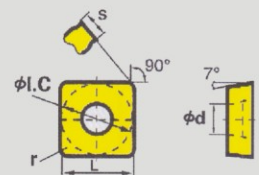


# 常用车削刀片

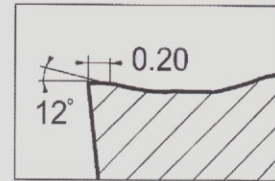
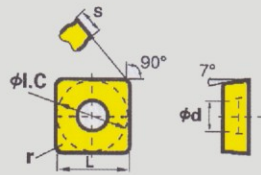
General turning inserts



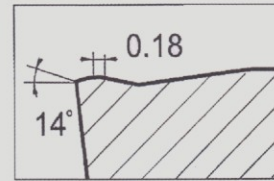
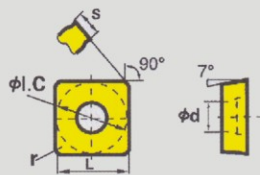
Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
SCMT	09T302-FT	3(2.5)0-FT	9.525	9.525	3.97	4.4	0.2	●	●			●				●	●					●
	09T304-FT	3(2.5)1-FT	9.525	9.525	3.97	4.4	0.4	●	●			●				●	●					●
	09T308-FT	3(2.5)2-FT	9.525	9.525	3.97	4.4	0.8	●	●			●				●	●					●



Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
SCMT	09T304-MT	3(1.5)1-MT	9.525	9.525	3.97	4.4	0.4	●	●			●				●	●					●
	09T308-MT	3(2.5)2-MT	9.525	9.525	3.97	4.4	0.8	●	●			●				●	●					●
	120404-MT	431-MT	12.7	12.7	4.76	5.56	0.4	●	●			●				●	●					●
	120408-MT	432-MT	12.7	12.7	4.76	5.56	0.8	●	●			●				●	●					●
	120412-MT	433-MT	12.7	12.7	4.76	5.56	1.2			●	●		●				●	●			●	



Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φ I.C	S	φ d	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
SCMT	09T304	3(2.5)1	9.525	9.525	3.97	4.4	0.4	●	●			●			●	●						●
	120408	431	12.7	12.7	4.76	5.5	0.4	●	●			●			●	●						●
	120408	432	12.7	12.7	4.76	5.5	0.8	●	●			●			●	●						●



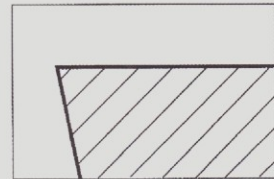
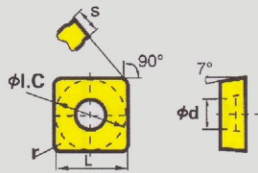
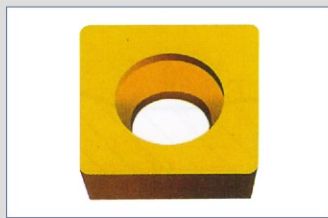
Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φ I.C	S	φ d	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
SCMT	09T304-RT	3(1.5)1-RT	9.525	9.525	3.97	4.4	0.4	●	●			●			●	●						●
	09T308-RT	3(2.5)2-RT	9.525	9.525	3.97	4.4	0.8	●	●			●			●	●						●
	120404-RT	431-RT	12.7	12.7	4.76	5.56	0.4	●	●			●			●	●						●
	120408-RT	432-RT	12.7	12.7	4.76	5.56	0.8	●	●			●			●	●						●
	120412-RT	433-RT	12.7	12.7	4.76	5.56	1.2			●	●		●				●	●		●		



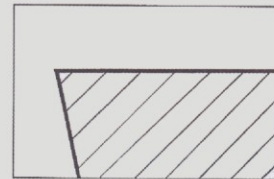
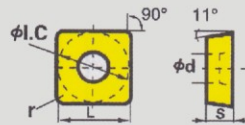


# 常用车削刀片

General turning inserts

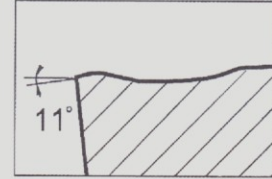
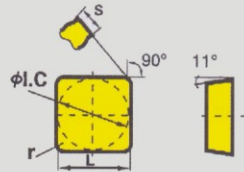
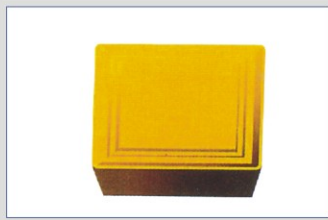


Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
SCMW	06204	2(1.5)1	6.35	6.35	2.38	2.8	0.4	●	●			●				●	●					●
	09T304	3(2.5)1	9.525	9.525	3.97	4.4	0.4	●	●			●				●	●					●
	09T308	3(2.5)2	9.525	9.525	3.97	4.4	0.8	●	●			●				●	●					●
	120404	431	12.7	12.7	4.76	5.5	0.4	●	●			●				●	●					●
	150408	532	15.875	15.875	4.76	5.5	0.8	●	●			●				●	●					●

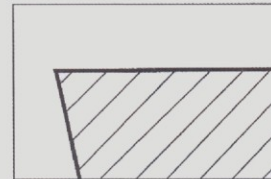
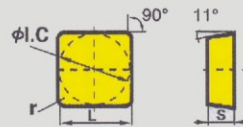
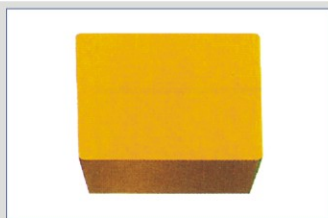


Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
SPMW	09T304	3(2.5)1	9.525	9.525	3.97	4.4	0.4	●	●			●				●	●					●
	09T308	3(2.5)2	9.525	9.525	3.97	4.4	0.8	●	●			●				●	●					●





Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φ I.C	S	φ d	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
SPMR	090304-W	321-W	9.525	9.525	3.18	-	0.4	●	●			●				●	●					●
	090308-W	322-W	9.525	9.525	3.18	-	0.8	●	●			●				●	●					●
	09T304-W	3(2.5)1	9.525	9.525	3.97	-	0.4	●	●			●				●	●					●
	09T308-W	3(2.5)2	9.525	9.525	3.97	-	0.8	●	●			●				●	●					●
	120304-W	421-W	12.7	12.7	3.18	-	0.4	●	●			●				●	●					●
	120308-W	422-W	12.7	12.7	3.18	-	0.8	●	●			●				●	●					●
	120312-W	423-W	12.7	12.7	3.18	-	1.2			●	●		●				●	●			●	



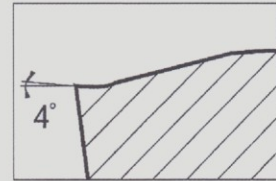
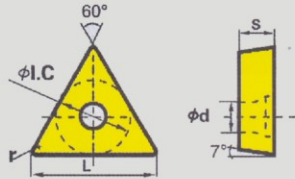
Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号															
								CVD						PVD									
(ISO)	(inch)	L	φ I.C	S	φ d	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003		
SPNG	090304	321	9.525	9.525	3.18	-	0.4	●	●			●				●	●					●	
	090308	322	9.525	9.525	3.18	-	0.8	●	●			●				●	●					●	
	120308	422	12.7	12.7	3.18	-	0.8	●	●			●				●	●					●	
	120404	431	12.7	12.7	4.76	-	0.4	●	●			●				●	●					●	
	120408	432	12.7	12.7	4.76	-	0.8	●	●			●				●	●					●	
	120412	433	12.7	12.7	4.76	-	1.2			●	●		●				●	●			●		●
	150404	531	15.875	15.875	4.76	-	0.4	●	●			●				●	●					●	
	150408	532	15.875	15.875	4.76	-	0.8	●	●			●				●	●					●	
	190408	632	19.05	19.05	4.76	-	0.8	●	●			●				●	●					●	
	190416	634	19.05	19.05	4.76	-	1.6			●	●		●				●	●			●		●



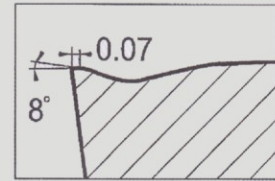
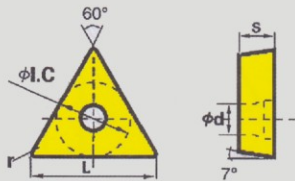


# 常用车削刀片

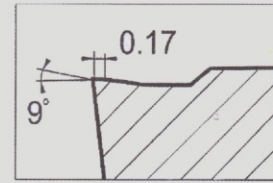
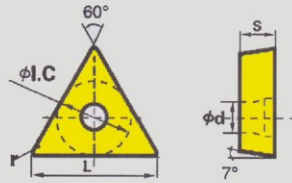
General turning inserts



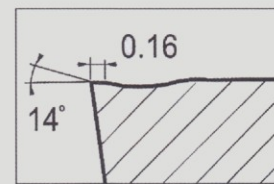
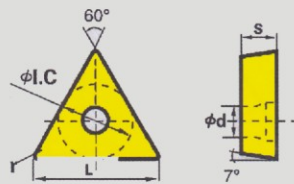
Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φ I.C	S	φ d	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
TCMT	090202-FT	1.8(1.5)0-FT	9.6	5.56	2.38	2.5	0.2	●	●			●			●	●						●
	090204-FT	1.8(1.5)1-FT	9.6	5.56	2.38	2.5	0.4	●	●			●			●	●						●
	090208-FT	1.8(1.5)2-FT	9.6	5.56	2.38	2.5	0.8	●	●			●			●	●						●
	110202-FT	2(1.5)0-FT	11	6.35	2.38	2.8	0.2	●	●			●			●	●						●
	110204-FT	2(1.5)1-FT	11	6.35	2.38	2.8	0.4	●	●			●			●	●						●
	110208-FT	2(1.5)2-FT	11	6.35	2.38	2.8	0.8	●	●			●			●	●						●
	06T302-FT	3(1.5)0-FT	16.5	9.525	3.97	4.4	0.2	●	●			●			●	●						●
	06T304-FT	3(1.5)1-FT	16.5	9.525	3.97	4.4	0.4	●	●			●			●	●						●
	06T308-FT	3(1.5)2-FT	16.5	9.525	3.97	4.4	0.8	●	●			●			●	●						●



Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φ I.C	S	φ d	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
TCMT	090204-MT	1.8(1.5)1-MT	9.6	5.56	2.38	2.5	0.4	●	●			●			●	●						●
	090208-MT	1.8(1.5)2-MT	9.6	5.56	2.38	2.5	0.8	●	●			●			●	●						●
	110204-MT	2(1.5)1-MT	11	6.35	2.38	2.8	0.4	●	●			●			●	●						●
	110208-MT	2(1.5)2-MT	11	6.35	2.38	2.8	0.8	●	●			●			●	●						●
	16T304-MT	3(2.5)1-MT	16.5	9.525	3.97	4.4	0.4	●	●			●			●	●						●
	16T308-MT	3(2.5)2-MT	16.5	9.525	3.97	4.4	0.8	●	●			●			●	●						●
	16T312-MT	3(2.5)3-MT	16.5	9.525	3.97	4.4	1.2			●	●		●			●	●			●		



Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φ I.C	S	φ d	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
TCMT	090202-V	1.8(1.5)0-v	9.6	5.56	2.38	2.5	0.2	●	●			●				●	●					●
	090204-V	1.8(1.5)1-v	9.6	5.56	2.38	2.5	0.4	●	●			●				●	●					●
	110202-V	2(1.5)0-v	11	6.35	2.38	2.8	0.2	●	●			●				●	●					●
	110204-V	2(1.5)1-v	11	6.35	2.38	2.8	0.4	●	●			●				●	●					●
	130304-V	-	13.6	7.94	3.18	3.4	0.4	●	●			●				●	●					●
	130308-V	-	13.6	7.94	3.18	3.4	0.8	●	●			●				●	●					●
	16T304-V	3(2.5)1-v	16.5	9.525	3.97	4.4	0.4	●	●			●				●	●					●
	16T308-V	3(2.5)2-v	16.5	9.525	3.97	4.4	0.8	●	●			●				●	●					●
	16T312-V	3(2.5)3-v	16.5	9.525	3.97	4.4	1.2			●	●		●				●	●			●	
	220404-V	431	22	12.7	4.76	5.5	0.4	●	●			●				●	●					●
	220404-V	431	22	12.7	4.76	5.5	0.4	●	●			●				●	●					●
	220408-V	432	22	12.7	4.76	5.5	0.8	●	●			●				●	●					●
	220408-V	432	22	12.7	4.76	5.5	0.8	●	●			●				●	●					●
	220412-V	433	22	12.7	4.76	5.5	1.2			●	●		●				●	●			●	
	220416-V	434	22	12.7	4.76	5.5	1.6			●	●		●				●	●			●	



Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φ I.C	S	φ d	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
TCMT	090204-RT	1.8(1.5)1-RT	9.6	5.56	2.38	2.5	0.4	●	●			●				●	●					●
	090208-RT	1.8(1.5)2-RT	9.6	5.56	2.38	2.5	0.8	●	●			●				●	●					●
	16T304-RT	3(2.5)1-RT	16.5	9.525	3.97	4.4	0.4	●	●			●				●	●					●
	16T308-RT	3(2.5)2-RT	16.5	9.525	3.97	4.4	0.8	●	●			●				●	●					●
	16T312-RT	3(2.5)3-RT	16.5	9.525	3.97	4.4	1.2			●	●		●				●	●			●	
	220408-RT	432-RT	22	12.7	4.76	5.5	0.8	●	●			●				●	●					●

D

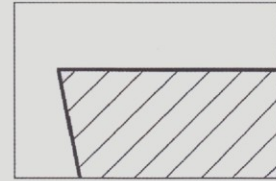
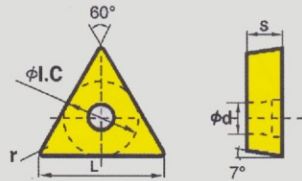




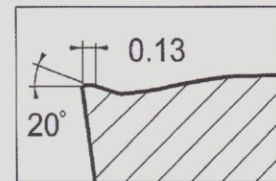
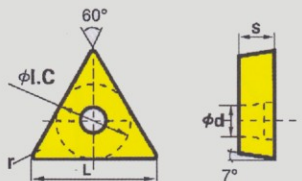


# 常用车削刀片

General turning inserts

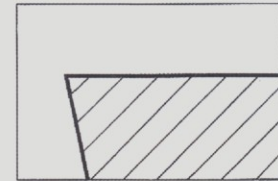
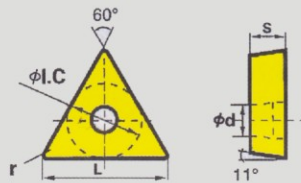


Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φ I.C	S	φ d	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
TCMW	110204	2(1.5)1	11	6.35	2.38	2.8	0.4	●	●			●				●	●					●
	16T304	3(2.5)1	16.5	9.525	3.97	4.4	0.4	●	●			●				●	●					●
	16T308	3(2.5)2	16.5	9.525	3.97	4.4	0.8	●	●			●				●	●					●
	16T312	3(2.5)3	16.5	9.525	3.97	4.4	1.2			●	●		●				●	●			●	
	220408	432	22	12.7	4.76	5.5	0.8	●	●			●				●	●					●
	16T304	3(2.5)1	16.5	9.525	3.97	4.4	0.4	●	●			●				●	●					●
	16T308	3(2.5)2	16.5	9.525	3.97	4.4	0.8	●	●			●				●	●					●
	16T312	3(2.5)3	16.5	9.525	3.97	4.4	1.2			●	●		●				●	●			●	

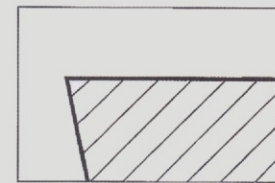
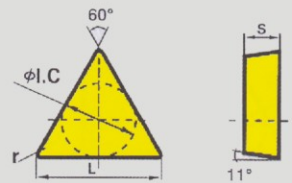


Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φ I.C	S	φ d	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
TCGH	110304	221	11	6.35	3.18	2.26	0.4	●	●			●				●	●					●
	110308	222	11	6.35	3.18	2.26	0.8	●	●			●				●	●					●
	160304	321	16.5	9.525	3.18	3.81	0.4	●	●			●				●	●					●
	160308	322	16.5	9.525	3.18	3.81	0.8	●	●			●				●	●					●





Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
	(ISO)	(inch)	L	φ I.C	S	φ d	r	CVD					PVD									
								JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003
TPGB	090204	1.8(1.5)1	9.6	5.56	2.38	2.8	0.4	●	●			●					●	●				●
	090208	1.8(1.5)2	9.6	5.56	2.38	2.8	0.8	●	●			●					●	●				●
	270416	534	27.5	15.875	4.76	5.16	1.6			●	●		●					●	●		●	



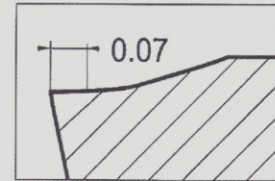
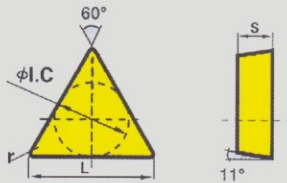
Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号															
	(ISO)	(inch)	L	φ I.C	S	r	CVD					PVD											
							JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003		
TPGN	090204	1.8(1.5)1	9.6	5.56	2.38	0.4	●	●			●						●	●				●	
	090208	1.8(1.5)2	9.6	5.56	2.38	0.8	●	●			●						●	●				●	
	110204	2(1.5)1	11	6.35	2.38	0.4	●	●			●						●	●				●	
	110208	2(1.5)2	11	6.35	2.38	0.8	●	●			●						●	●				●	
	110304	221	11	6.35	3.18	0.4	●	●			●						●	●				●	
	110308	222	11	6.35	3.18	0.8	●	●			●						●	●				●	
	160304	321	16.5	9.525	3.18	0.4	●	●			●						●	●				●	
	160308	322	16.5	9.525	3.18	0.8	●	●			●						●	●				●	
	160408	332	16.5	9.525	4.76	0.8	●	●			●						●	●				●	
	220404	431	22	12.7	4.76	0.4	●	●			●						●	●				●	
	220408	432	22	12.7	4.76	0.8	●	●			●						●	●				●	
	220412	433	22	12.7	4.76	1.2			●	●		●						●	●		●		

D

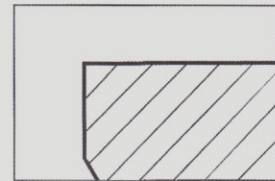
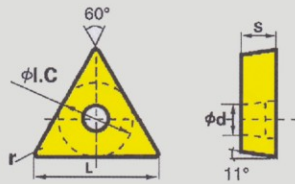
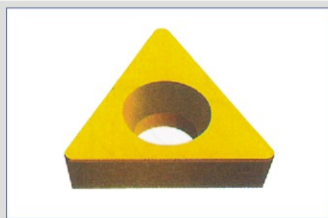


# 常用车削刀片

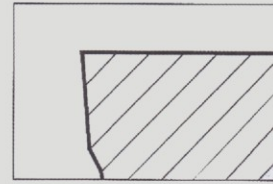
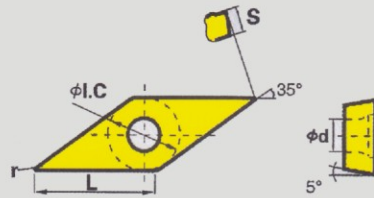
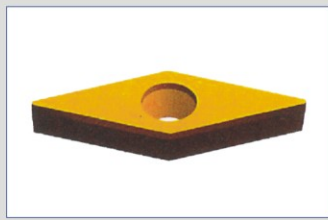
General turning inserts



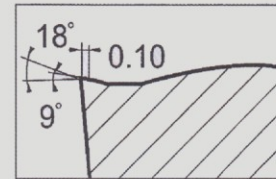
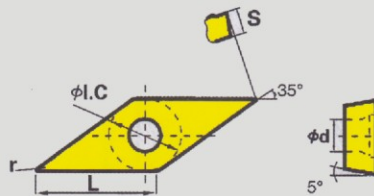
Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号													
								CVD						PVD							
(ISO)	(inch)	L	φ I.C	S	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
TPMR	090204	1.8(1.5)1	9.6	5.65	2.38	0.4	●	●			●				●		●				●
	110304	221	11	6.35	3.18	0.4	●	●			●				●		●				●
	110308	222	11	6.35	3.18	0.8	●	●			●				●		●				●
	160304	321	16.5	9.525	3.18	0.4	●	●			●				●		●				●
	160308	322	16.5	9.525	3.18	0.8	●	●			●				●		●				●
	160312	323	16.5	9.525	3.18	1.2			●	●		●					●	●			●
	220412	433	22	12.7	4.76	1.2			●	●		●					●	●			●



Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φ I.C	S	φ d	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
TPGW	090204	1.8(1.5)1	9.6	5.56	2.38	2.8	0.4	●	●			●				●		●				●
	090208	1.8(1.5)2	9.6	5.56	2.38	2.8	0.8	●	●			●				●		●				●
	110304	221	11	6.35	3.18	2.8	0.4	●	●			●				●		●				●
	110308	222	11	6.35	3.18	2.8	0.8	●	●			●				●		●				●
	160308	322	16.5	9.525	3.18	4.4	0.8	●	●			●				●		●				●
	16T302	3(2.5)0	16.5	9.525	3.97	4.4	0.2	●	●			●				●		●				●
	160400		16.5	9.525	4.76	4.4	0	●	●			●				●		●				●
	220408	432	22	12.7	4.76	5.5	0.8	●	●			●				●		●				●



Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
VBMW	160404	331	16.6	9.525	4.76	4.4	0.4	●	●			●			●	●						●
VBGW	160404	331	16.6	9.525	4.76	4.4	0.4	●	●			●			●	●						●
	160408	332	16.6	9.525	4.76	4.4	0.8	●	●			●			●	●						●

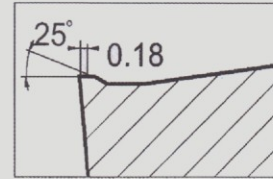
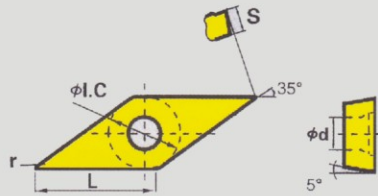
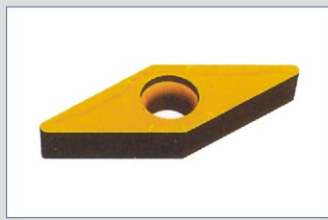


Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
VBMT	160404-MT	331-MT	16.6	9.525	4.76	4.4	0.4	●	●			●			●	●						●
	160404-MT	331-MT	16.6	9.525	4.76	4.4	0.8	●	●			●			●	●						●
	160408-MT	332-MT	16.6	9.525	4.76	4.4	1.2	●	●			●			●	●						●



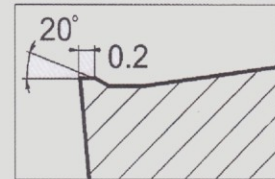
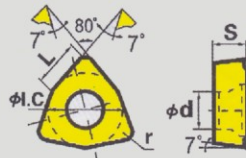
# 常用车削刀片

General turning inserts



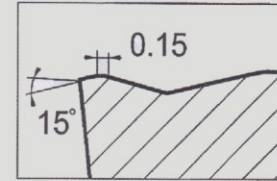
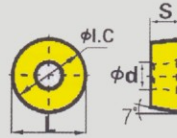
Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号															
								CVD						PVD									
(ISO)	(inch)		L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
VBMT	160408-JM	332-JM	16.6	9.525	4.76	4.4	0.8	●	●			●					●	●					●

D

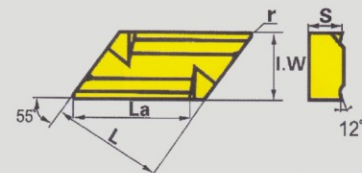
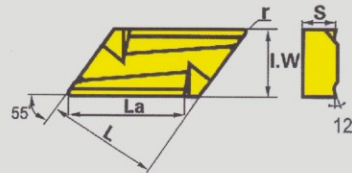


Type型号			Dimension(mm)基本尺寸					Coated Grade涂层牌号																
								CVD						PVD										
(ISO)	(inch)		L	φI.C	S	φd	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003		
WCMX	030208	1.8(1.5)2	3.8	5.56	2.38	2.8	0.8	●	●			●					●		●				●	
	040202	2(1.5)0	4.3	6.35	2.38	2.8	0.2	●	●			●					●		●				●	
	040208R	2(1.5)2	4.3	6.35	2.38	3.1	0.8	●	●			●					●		●				●	
	050308R		5.4	7.94	3.18	3.2	0.8	●	●			●					●		●				●	
	06T308R	3(2.5)2R	6.5	9.525	3.97	3.7	0.8	●	●			●					●		●				●	
	080412R	433R	8.7	12.7	4.76	4.3	1.2			●	●		●						●	●		●		
	080412T	433T	8.7	12.7	4.76	4.3	1.2			●	●		●						●	●		●		
	06T308T	3(2.5)2T	6.5	9.525	3.97	3.7	0.8	●	●				●					●		●				●





Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	phi I.C	S	phi d			JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
RCGT	1204MO	-	12	4.76	4.4		●	●			●				●	●						●
	1206-MO	-	19.05	6.35	6.5		●	●			●				●	●						●
RCMT	0803MO	-	8	3.18	3.4		●	●			●				●	●						●
	1204MO	-	12	4.76	4.4		●	●			●				●	●						●
	1606MO	-	16	6.35	5.5		●	●			●				●	●						●
	2507MO	-	25	7.94	7.7		●	●			●				●	●						●



Type型号		Dimension(mm)基本尺寸						Coated Grade涂层牌号														
								CVD						PVD								
(ISO)	(inch)	L	phi I.C	S	phi d	r	JT 6002	JT 7002	JT 8002	JT 9002	JT 6001	JT 7001	JT 7006	JT 9006	JT 6005	JT 7005	JT 8005	JT 9005	JT 1005	JT 1505	JT 1003	
KNUX	160405R/L11		16	16.15	9.525	4.76	0.5		●									●				
	160410R/L11		16	16.15	9.525	4.76	1		●									●				
	160415R/L11		16	16.15	9.525	4.76	1.5		●									●				
	160405R/L12		16	16.15	9.525	4.76	0.5		●									●				
	160410R/L12		16	16.15	9.525	4.76	1		●									●				
	160415R/L12		16	16.15	9.525	4.76	1.5		●									●				

D

