



国际标准

1.ISO标准表示准则:

I S S N - 4 3 3

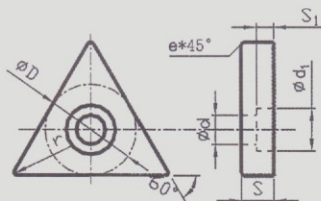
形状代码	刀片内切圆代码	厚度代码	刀尖圆弧代码
T: 正三角形	3	2	2
W: 等边不等角六边形	4	3	3
S: 正四边形	5	4	4
C: 80度菱形	6	5	5
D: 55度菱形	8		6
V: 35度菱形			8
R: 圆形			

国际标准

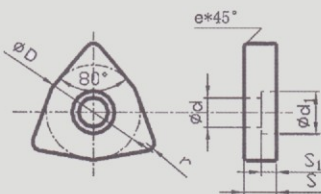
2.国家标准表示准则:

T 1 6 A

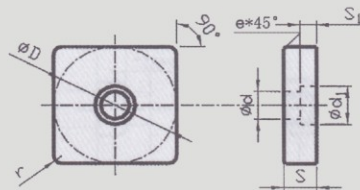
形状代码	刀片切削刃长度	固定形式
T: 正三角形		
W: 等边不等角六边形		
S: 正四边形		
C: 80度菱形		
D: 55度菱形		
V: 35度菱形		
R: 圆形		



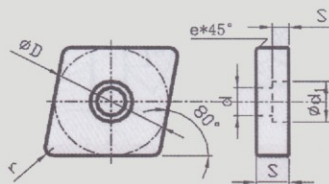
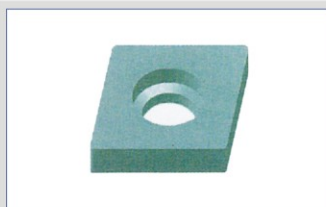
Type型号	Dimension(mm)基本尺寸							Uncoated Grade非涂层牌号											
	D	S	r	d	d1	S1	e	JT 8000											
ITSN-323	9.14	3.18	1.27	5.94	6.63	1.85	0.5	●											
ITSN-323	9.14	4.76	1.27	5.94	6.63	3.43	0.5	●											
ITSN-323	12.32	4.76	0.79	7.52	8.2	2.59	0.5	●											
ITSN-323	12.32	4.76	1.27	7.52	8.2	2.59	0.5	●											
ITSN-323	15.49	4.76	1.57	9.86	10.72	2.59	0.5	●											
ITSN-323	15.49	4.76	3.18	9.86	10.72	2.59	0.5	●											
ITSN-323	18.67	4.76	2.39	11.43	12.29	2.59	0.5	●											



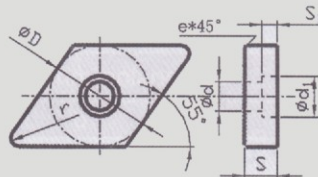
Type型号	Dimension(mm)基本尺寸							Uncoated Grade非涂层牌号											
	D	S	r	d	d1	S1	e	JT 8000											
IWSN-322	9.14	3.18	0.8	5.94	6.63	1.85	0.5	●											
IWSN-433	12.32	4.76	1.19	7.52	8.2	2.59	0.5	●											



Type型号	Dimension(mm)基本尺寸							Uncoated Grade非涂层牌号											
	D	S	r	d	d ₁	S ₁	e	JT 8000											
ISSN-322	9.14	3.18	0.8	5.94	6.63	1.85	0.5	●											
ISSN-332	9.14	4.76	0.8	5.94	6.63	3.43	0.5	●											
ISSN-432	12.32	4.76	0.79	7.52	8.2	2.59	0.5	●											
ISSN-433	12.32	4.76	1.27	7.52	8.2	2.59	0.5	●											
ISSN-533	15.49	4.76	1.27	9.86	10.97	2.59	0.5	●											
ISSN-633	18.67	4.76	1.57	11.43	12.29	2.59	0.5	●											
ISSN-846	25.02	6.35	2.4	14.66	15.88	2.72	0.5	●											



Type型号	Dimension(mm)基本尺寸							Uncoated Grade非涂层牌号											
	D	S	r	d	d ₁	S ₁	e	JT 8000											
ICSN-322	9.14	4.76	0.8	5.94	6.63	3.43	0.5	●											
SM-303	12.32	4.76	0.79	6.76	9.14	2.49	0.5	●											
ICSN-433	12.32	4.76	1.27	7.52	8.2	2.59	0.5	●											
ICSN-443	12.32	5.3	1.27	7.52	8.2	3.05	0.5	●											
ICSN-533	15.49	4.76	1.27	9.86	10.97	2.59	0.5	●											
SM-304	18.67	4.76	1.27	8.48	11.71	2.49	0.5	●											
ICSN-633	18.67	4.76	1.27	11.43	12.09	2.59	0.5	●											
SCN-64	18.7	4.76	1.6	9.4	10.8	2.4	0.5	●											

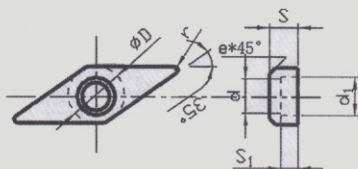
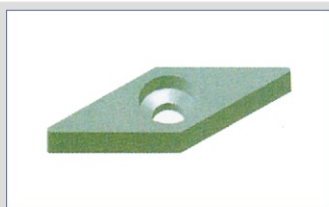


Type型号	Dimension(mm)基本尺寸							Uncoated Grade非涂层牌号											
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IDSN-322	9.14	3.18	0.8	5.94	6.63	1.85	0.5	●											
IDSN-433	12.32	4.76	1.27	7.52	8.2	2.59	0.5	●											
IDSN-533	15.49	4.76	1.27	9.86	10.97	2.59	0.5	●											

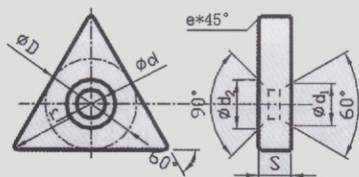
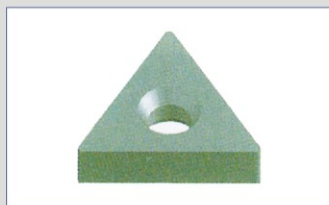


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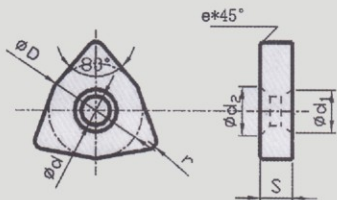
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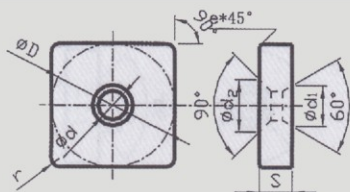
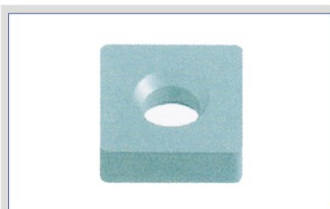
Type型号	Dimension(mm)基本尺寸							Uncoated Grade非涂层牌号											
	D	S	r	d	d ₁	S ₁	e	JT 8000											
IVSN-322	9.14	3.18	0.79	5.94	6.63	1.85	0.5	●											
SM-310	9.14	3.18	0.79	5.41	7.11	1.78	0.5	●											
IVSN-433	12.32	4.76	1.57	7.52	8.2	2.59	0.5	●											



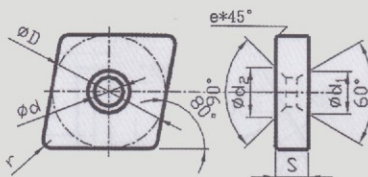
Type型号	Dimension(mm)基本尺寸							Uncoated Grade非涂层牌号											
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T16A	8.53	3.18	0.4	4.6	5.6	6.6	0.5	●											
T22A	11.7	3.18	0.8	6.1	7.3	8.5	0.5	●											
T27A	14.88	4.76	1.2	7.1	8.5	10	0.5	●											



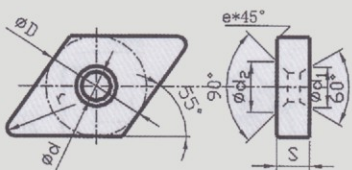
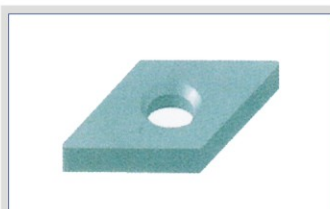
Type型号	Dimension(mm)基本尺寸							Uncoated Grade非涂层牌号											
	D	S	r	d	d ₁	S ₁	e	JT 8000											
W08A	11.7	3.18	0.8	6.1	7.3	8.5	0.2	●											
W10A	14.88	3.18	1.2	7.1	8.5	10	0.5	●											
W13A	18.05	6.35	1.6	8.7	10.3	11.5	0.2	●											



Type型号	Dimension(mm)基本尺寸							Uncoated Grade非涂层牌号											
	D	S	r	d	d ₁	S ₁	e	JT 8000											
S09A	8.53	3.18	0.4	4.6	5.6	6.6	0.2	●											
S12A	11.7	3.18	0.8	6.1	7.3	8.5	0.2	●											
S15A	14.88	4.76	1.2	7.1	8.5	10	0.2	●											
S19A	18.05	6.35	1.6	8.7	10.3	11.5	0.2	●											
S22A	21.23	6.35	1.6	8.7	10.3	11.5	0.2	●											
S25A	24.4	6.35	2.4	10.1	12	13	0.2	●											



Type型号	Dimension(mm)基本尺寸							Uncoated Grade非涂层牌号											
	D	S	r	d	d ₁	d ₂	e	JT 8000											
C12A	11.7	3.18	0.8	6.1	7.3	8.5	0.2	●											
C16A	14.88	4.76	1.2	7.1	8.5	10	0.2	●											
C19A	18.05	6.35	1.6	8.7	10.3	11.5	0.2	●											

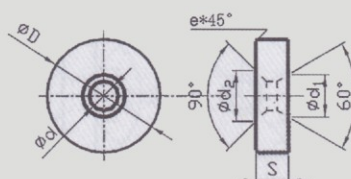


Type型号	Dimension(mm)基本尺寸							Uncoated Grade非涂层牌号											
	D	S	r	d	d ₁	d ₂	e	JT 8000											
D15TA	11.7	3.18	1.2	6.1	7.3	8.5	0.2	●											
D15A	11.7	4.76	1.2	6.1	7.3	8.5	0.2	●											
D19A	14.88	4.76	1.2	7.1	8.5	10	0.2	●											

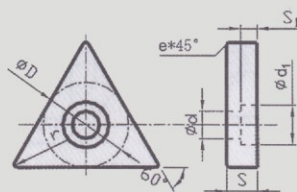
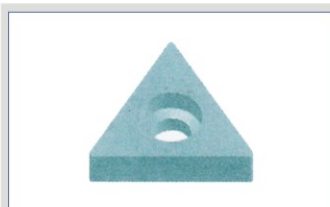


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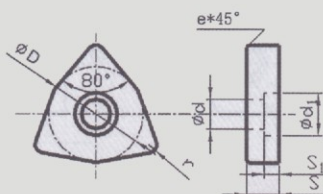
Inserts shims



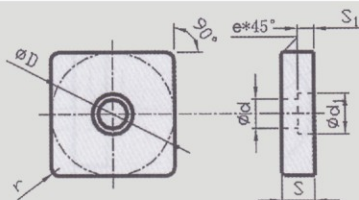
Type型号	Dimension(mm)基本尺寸						Uncoated Grade非涂层牌号											
	D	S	d	d ₁	S ₁	e	JT 8000											
R10A	9	3.18	4.6	5.6	6.6	0.2	●											
R12A	11	3.18	6.1	7.3	8.5	0.2	●											
R16A	15	4.76	7.1	8.5	10	0.2	●											
R20A	19	6.35	8.7	10.3	11.5	0.2	●											
R22A	21	6.35	8.7	10.3	11.5	0.2	●											
R25A	24	6.35	10.1	12	13	0.2	●											



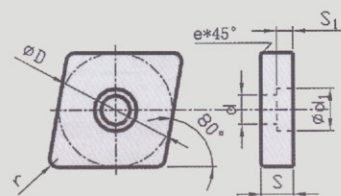
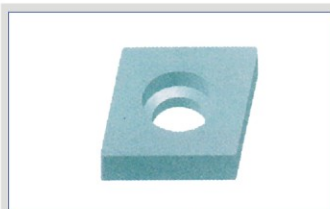
Type型号	Dimension(mm)基本尺寸							Uncoated Grade非涂层牌号											
	D	S	r	d	d ₁	d ₂	e	JT 8000											
T16B	8.53	3.18	0.4	5.6	7	1.5	0.2	●											
T22B	11.7	3.18	0.8	6.6	8	1.5	0.2	●											
T27B	14.88	4.76	1.2	7.6	9	2	0.2	●											



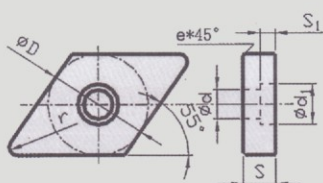
Type型号	Dimension(mm)基本尺寸							Uncoated Grade非涂层牌号											
	D	S	r	d	d ₁	S ₁	e	JT 8000											
W8B	11.7	3.18	0.8	6.6	8	1.5	0.2	●											
W10B	14.88	4.76	1.2	7.6	9	1.5	0.2	●											
W13B	18.05	6.35	1.6	8.6	10	2	0.2	●											



Type型号	Dimension(mm)基本尺寸							Uncoated Grade非涂层牌号											
	D	S	r	d	d ₁	S ₁	e	JT 8000											
S09B	8.53	3.18	0.4	5.6	7	1.5	0.2	●											
S12B	11.7	3.18	0.8	6.6	8	1.5	0.2	●											
S15B	14.88	4.76	1.2	7.6	9	2	0.2	●											
S19B	18.05	6.35	1.6	8.6	10	2	0.2	●											
S22B	21.23	7.93	1.6	9.6	11	2.5	0.2	●											
S25B	24.4	7.93	2.4	9.6	11	2.5	0.2	●											



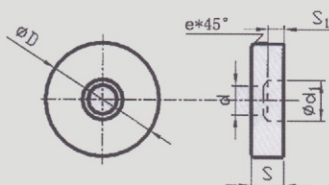
Type型号	Dimension(mm)基本尺寸							Uncoated Grade非涂层牌号											
	D	S	r	d	d ₁	S ₁	e	JT 8000											
C12B	11.7	3.18	0.8	6.6	8	1.5	0.2	●											
C16B	14.88	4.76	1.2	7.6	9	2	0.2	●											
C19B	18.05	6.35	1.6	8.6	10	2	0.2	●											



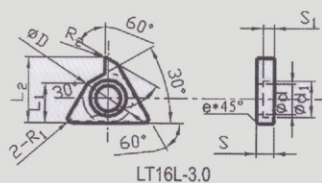
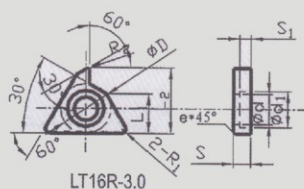
Type型号	Dimension(mm)基本尺寸							Uncoated Grade非涂层牌号											
	D	S	r	d	d ₁	S ₁	e	JT 8000											
D15TB	11.7	3.18	1.2	6.6	8.0	1.5	0.2	●											
D15B	11.7	4.76	1.2	6.6	8.0	1.5	0.2	●											
D19B	14.88	4.76	1.2	7.6	9.0	2	0.2	●											



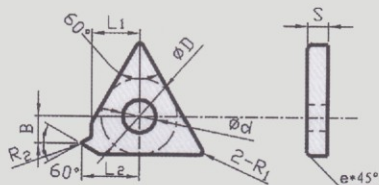
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Type型号	Dimension(mm)基本尺寸						Uncoated Grade非涂层牌号											
	D	S	d	d ₁	d ₂	e	JT 8000											
R09B	9.4	4.76	4.6	5.8	2	0.2	●											
R12B	12.5	4.76	6.1	7.4	2	0.2	●											



Type型号	Dimension(mm)基本尺寸									Uncoated Grade非涂层牌号									
	D	S	d	d ₁	R ₁	R ₂	L ₁	L ₂	e	JT 8000									
LT16R/L-3.0	9.13	3.18	5.55	6.6	0.8	0.1	7.29	12.05	0.3	●									



Type型号	Dimension(mm)基本尺寸								Uncoated Grade非涂层牌号									
	D	S	d	R ₁	R ₂	L ₁	L ₂	e	JT 8000									
J-STM1603	8.48	3.18	4.1	0.5	0.2	5.32	6.11	0.2	●									
J-STM2203	11.65	3.18	5.1	0.5	0.2	7.3	8.74	0.2	●									